



| 6C2F Pump | | |
|------------------|--------------------|---------------------------|
| Item | Part Number | Description |
| 1 | P102-11-H | bolt (4) |
| 1A | P102-25-H | bolt (4) |
| 1B | P102-2-H | bolt (8) |
| 2 | 6MU6 | cover assembly |
| | 6M31 | idler pin only |
| 12 | P701-183-77 | standard Viton O ring (2) |
| 13 | 6M5-1 | idler gear |
| | 6M33 | bushing only |
| 14 | 6CU22-2.0 | housing |
| 15 | 6CF24 | standard rotor |
| 15A | 6CF24-A | modification "A" rotor |
| 16 | 5C2F2 | bracket |
| | 5MR71 | bushing only |
| 17 | P203-4 | nut (4) |
| 18 | 5CF94-7 | standard Viton seal |
| 19 | P701-223-77 | standard Viton O ring |
| 20 | 5C2F68 | lip seal gland |
| 21 | P105-4 | bolt (6) |

| Relief Valve Option | | |
|----------------------------|--------------------|-------------------------|
| Item | Part Number | Description |
| 1 | P102-11-H | bolt (3) |
| 1A | P102-25-H | bolt (3) |
| 1B | P102-2-H | bolt (3) |
| 1C | P102-22-H | bolt (1) |
| 1D | P102-27-H | bolt (1) |
| 1E | P102-34-H | bolt (1) |
| 2D | 6C2V6-C | clockwise cover assy |
| | 6C2V6-CC | counterclockwise assy |
| | 6M31 | idler pin only |
| 3 | 5CV58-X775 | plunger |
| 4 | 3CV63-4 | spring 30-225 psi (std) |
| | 3CV63-5 | spring 20-150 psi |
| | 3CV63-6 | spring 45-250 psi |
| 5 | P701-112-77 | standard Viton O ring |
| 5A | P701-154-77 | standard Viton O ring |
| 6 | 5CV56 | plug |
| 7 | P350-5 | ball |
| 8 | 3CV63 | pilot spring |
| 9 | P203-15 | nut |
| 10 | P701-10-77 | standard Viton O ring |
| 11 | 3CV527 | adjusting screw |

| Ball Bearing Option | | |
|----------------------------|--------------------|--------------------|
| Item | Part Number | Description |
| 15 | 6CFN24 | rotor |
| 20A | 5C2FN68 | bearing cap |
| 20B | P602-19 | ball bearing |
| 21 | P105-4 | bolt (6) |

| Reversing Feature Option | | |
|---------------------------------|--------------------|--------------------|
| Item | Part Number | Description |
| 2A | 5RU35 | cover |
| 2B | 5R80 | spring |
| 2C | P350-4 | ball |
| 2D | 6R6 | carrier assembly |
| | 6M31 | idler pin only |

** Pumps having date codes including and preceding D07 (i.e. C07, B07, etc.) have a different part number for item 12. If ordering a replacement bracket, housing, and/or O-ring please contact the factory.