



5CK1B Pump		
Item	Part Number	Description
1	P102-7-H	bolt (12)
2	5M6	cover assembly
	5M31	idler pin only
12	5C34-JX878	gasket
13	5M5-8350	idler assembly
	5M33-8350	bushing only
14	5CK20	housing
14A	5RCK20	housing
15	5CK1B24	rotor
16	P601-3	ball bearing
16A	5CK505-.001	shim
16B	5CK505-002	shim
16C	5CK505-.005	shim (2)
17	5CK511	roller bearing
18	5C1B9-7	standard Viton seal
	5C1B9-5	optional Neoprene seal
	5C1B9-8	optional EPR seal
18A	P206-37	washer
19	P701-151-77	standard Viton O ring
	P701-151-57	optional Neoprene O ring
	P701-151-87	optional EPR O ring
20	5CKB68-MK1	bearing housing
20A	5CK1B37	housing plug
21	P105-16	bolt (6)
22	5C81	optional mounting foot
23	5CGB94-7	lip seal
24	2MB517-A	plug
25	2MB517-B	plug
26	2MB64	gasket
27	5CK501	washer

Relief Valve Option		
Item	Part Number	Description
1	P102-2-H	bolt (9)
1A	P102-1-H	bolt (3)
2D	5CV6-C	clockwise cover assy
2D	5CV6-CC	counterclockwise assy
	5M31	idler pin only
3	5CV58-X775	plunger
4	3CV63-4	standard spring (10-200)
	3CV63-5	optional spring (20-150)
	3CV63-6	optional spring (45-220)
5	P701-154-77	standard Viton O ring
	P701-154-57	optional Neoprene O ring
	P701-154-87	optional EPR O ring
5A	P701-112-77	standard Viton O ring
	P701-112-57	optional Neoprene O ring
	P701-112-87	optional EPR O ring
6	5CV56	plug
7	P350-5	ball
8	3CV63	pilot spring
9	P203-15	nut
10	P701-10-77	standard Viton O ring
	P701-10-57	optional Neoprene O ring
	P701-10-87	optional EPR O ring
11	3CV527	adjusting screw

Reversing Feature Option		
Item	Part Number	Description
2A	5R35	cover
2B	5R80	spring
2C	P350-4	ball
2D	5R6	carrier assembly
	5M31	idler pin only