



<b>4128 Pump</b>		
<b>Item</b>	<b>Part Number</b>	<b>Description</b>
1	P100-6-H	screw (6)
	P802-5	lockwasher (6)
2	5LE6-8910	cover assembly
	2R31	pin
3	P701-173-77	Viton O ring
4	2M34-.003	gasket (2)
	2M34-.004	gasket (2)
	2M34-.005	gasket (2)
5	5LE5-8350	idler assembly
	5LE33-8350	bushing only
6	5LE20	housing
	5LEV20-C-8350	housing
	5LEV20-CC-8350	housing
	5LE71-8910	housing bushing
16	5LE24-8910	rotor
16a	5LE24-A-8910	modification "A" rotor
17	1LA9-7-0920	Viton seal
18	P701-34-77	Viton O ring
19	1LA11	housing plug

<b>Relief Valve Option</b>		
<b>Item</b>	<b>Part Number</b>	<b>Description</b>
7	5LEV58	plunger
8	5LEV77	retainer
9	P615-14	standard spring (40-70)
	5LE63	optional spring (70-225)
10	P800-9	valve cap gasket
11	P701-14-77	standard Viton O ring
	P701-14-57	optional Neoprene O ring
	P701-14-87	optional EPR O ring
12	5LEV527	adjusting screw
13	P701-129-77	standard Viton O ring
	P701-129-57	optional Neoprene O ring
	P701-129-87	optional EPR O ring
14	5LEV56	plug
15	30LE528	nut

<b>Ball Bearing Option</b>		
<b>Item</b>	<b>Part Number</b>	<b>Description</b>
19a	1LAK37	housing plug
19b	0LK511-E	ball bearing

## **Tuthill Pump Group**

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