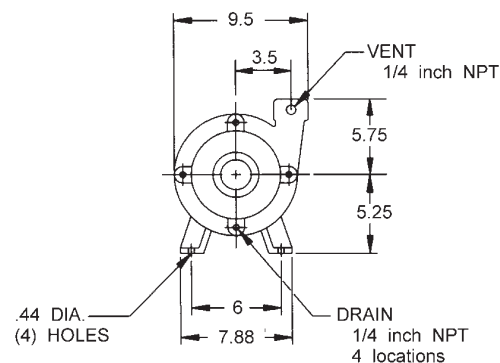
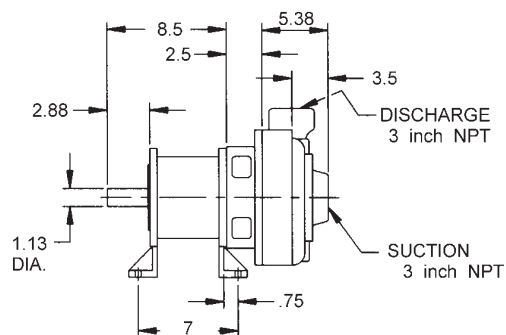


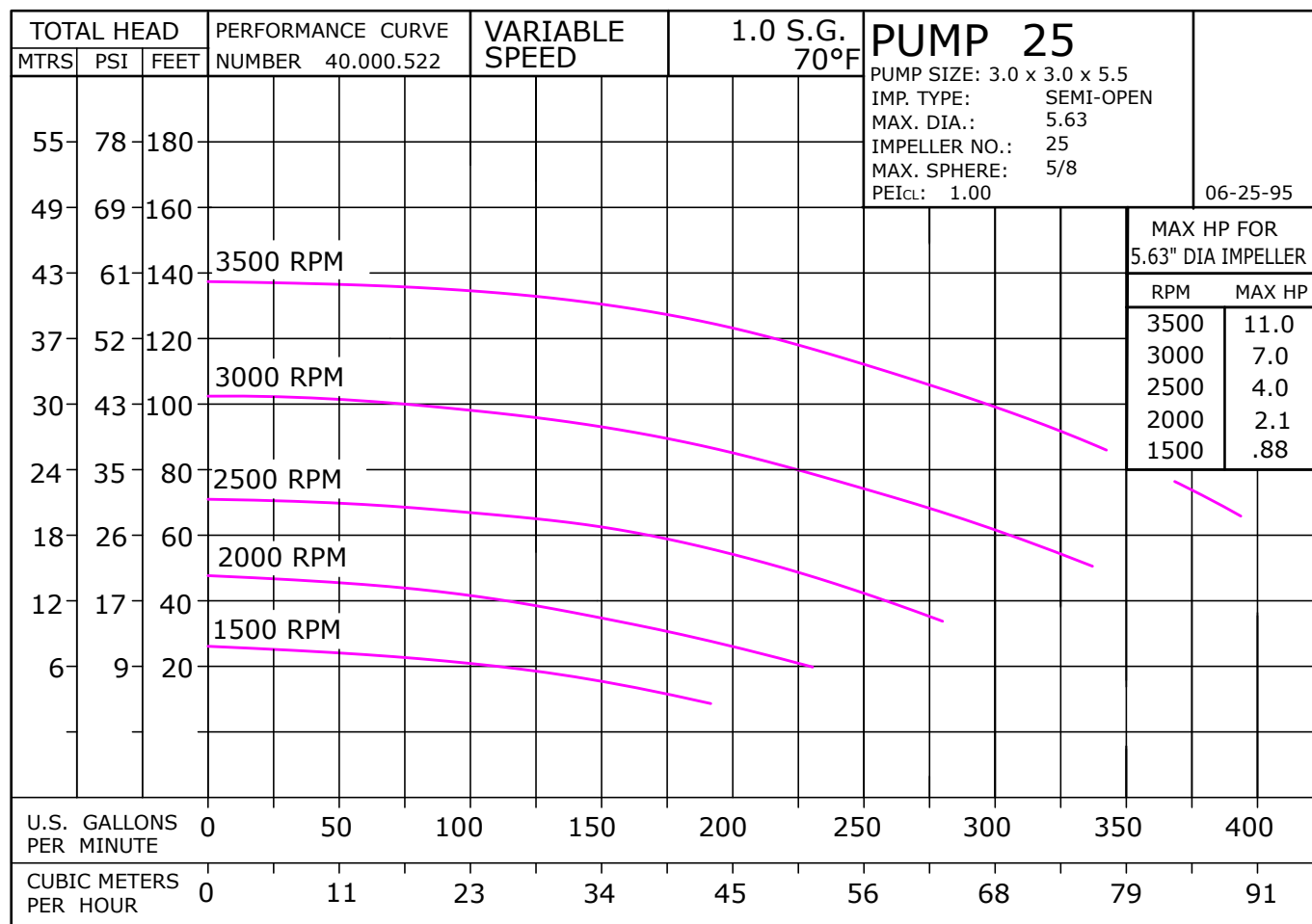
FRAMEPUMP™ — VARIABLE SPEED

1 1/8" SHAFT, 3 X 3 X 5.63 NPT

25
JM140
3142



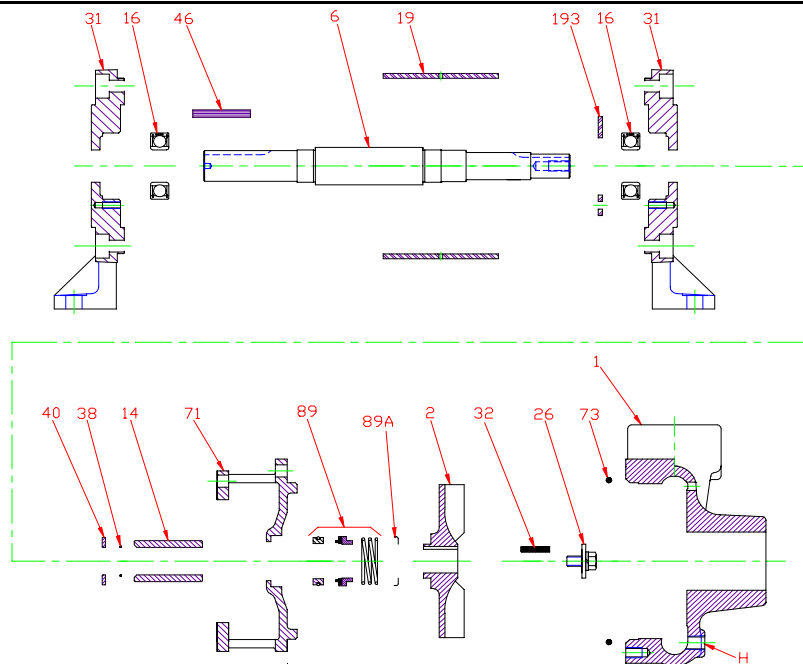
ALL DIMENSIONS IN INCHES



D1276
015JM140 025VS

25
JM140 025JM140
81.001.362 B20

PUMP 25 • Iron • 1 1/8" Shaft • JM140



KEY NO.	PART NAME	PUMP 25
1	CASE, 3 x 3 NPT IRON	137.000.178X
2	IMPELLER, 7/8" KEYED, ENCLOSED, 5.63" DIAMETER:	
	IRON	137.000.342
	BRONZE	131.000.807
14*	SHAFT SLEEVE	
	BRONZE	110.000.178
	STAINLESS	110.000.192
26*	IMPELLER RETAINER, STAINLESS	118.000.111A
	O-RING, SHAFT	
38*	BUNA	116.000.117
	VITON	116.000.105
40*	FLINGER	104.000.165
71	ADAPTER	
	IRON	132.000.194X
73*	GASKET, CASE	116.000.146
	1½" SEALS:	
89*	TYPE 21, BN-CARB/CM	101.000.168
	TYPE 21, VN-CARB/CM	101.000.191
	TYPE 21, VN-CARB/SIL	101.000.175
	TYPE 21, EPDM-CARB/SIL	101.000.175B
89A*	SEAL RETAINER	104.000.202
	BEARING FRAME ASS'Y	JM140
	CONSISTING OF:	118.000.213X
6+	SHAFT, ASS'Y	135.000.180X
16	BEARING (2 REQ'D)	103.000.146
19	SHELL	110.000.231
31	END BRACKET (2 REQ'D)	132.000.232
32*†	KEY	102.000.102
44†	KEY	102.000.194
193	RETAINER	110.000.244
H	LOCKNUT	105.000.460
	REPAIR KITS:	
--	BN-CARB/CM SEAL	118.000.615
	VN-CARB/CM SEAL	118.000.615A
	VN-CARB/SIL SEAL	118.000.615B
	EPDM-CARB/SIL SEAL	118.000.615D
* DENOTES COMPONENTS INCLUDED IN REPAIR KIT. THE REPAIR KITS INLCUDE THE BRONZE SHAFT SLEEVE EXCEPT THE VN-CARB/CM, WHICH IS STAINLESS WITH VITON SHAFT O-RING.		
† DENOTES COMPONENTS INCLUDED WITH SHAFT ASSEMBLY		