



Assembly drawing No. 03-24559

F8B-5001 / 50017 MC Impeller Pump OEM / Art. No. 10-24559-01

Position	Quantity	Part No.	Description
1	1	04-35877-1	PUMP BODY F8B MC SUB ASSEMBLE
2	1	01-35875	SHAFT F8B-5001/50017 MC
3	1	01-42680	CAM 1/1 F8B-
4	1	08-819B	IMPELLER F8B-9
5	1	01-42422-1	ENDCOVER F8B/F9B-
6	1	01-42424	GASKET F8B/F9B-
7	1	01-42423	WEARPLATE F8/F80/F9/F95B-
8	1	01-42426	PIN
9	1	01-45374	SPACER F8B-8/-5001
10	2	0.3431.780	BALL BEARING 6305-2RS1
11	1	0.0371.062	INT. CIRCLIP D62 DIN472 ST
12	5	0.0138.134	TAPBOLT M6X12 DIN933 A2
13	1	01-46794-02	SCREW 1/4"-20UNCX10 AL.BRONZE
14	1	0.2247.008	MECH.SEAL COMPL FA25.47.14
15	1	0.0370.525	EXT. CIRCLIP D25 DIN471 ST
16	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
17	1	0.2172.573	O-RING 23.4X3.53 BS1806 NBR70
18	1	01-35876	CLUTCH CARRIER
19	1	01-46730	SPRING F7B/F8B MC
20	1	01-35867	SHAFT HUB
21	1	01-35863	PULLEY
22	3	01-46712	PIN F7B/F8B MC
23	1	01-35864	CLUTCH CONE
24	1	01-46709	SPRING
25	1	01-46713	SPRING HOLDER F7B/F8B MC
26	2	01-46714	SLEEVE F7B/F8B MC
27	1	0.3447.001	LEVER GN310 AN 125-M10
28	1	0.3433.001	BALL RB-7.5G20 ISO3290-1975 ST
29	2	0.0502.025	KEY R6X6X25 DIN6885A ST
30	1	0.3431.740	BALL BEARING 6008-2RS1
31	1	0.0370.040	EXT. CIRCLIP D40 DIN471 ST
32	1	0.0371.068	INT. CIRCLIP D68 DIN472 ST
33	1	0.0356.002	WASHER D8.4XD26X5 SS1466 STZN
34	3	0.0141.915	TAPBOLT M8X14 DIN933 8.8ZN
35	1	0.0300.742	SETScrew M6X6 DIN916 A2
36	1	0.0370.025	EXT. CIRCLIP D25 DIN471 ST
0	1	0.0633.703	PLUG TYPE 245 D18.5MM CERBO
0	1	0.3444.004	CARTON NO 4 290X195X180
0	1	IB-511/01	INSTR.MANUAL MC

Assembly drawing No. 03-24559

F8B-5001 / 50017 MC Impeller Pump OEM / Art. No. 10-24559-02

Position	Quantity	Part No.	Description
1	1	04-35877-2	PUMP BODY F8B MC SUB ASSEMBLY
2	1	01-35875	SHAFT F8B-5001/50017 MC
3	1	01-42680	CAM 1/1 F8B-
4	1	08-819B	IMPELLER F8B-9
5	1	01-42422-1	ENDCOVER F8B/F9B-
6	1	01-42424	GASKET F8B/F9B-
7	1	01-42423	WEARPLATE F8/F80/F9/F95B-
8	1	01-42426	PIN
9	1	01-45374	SPACER F8B-8/-5001
10	2	0.3431.780	BALL BEARING 6305-2RS1
11	1	0.0371.062	INT. CIRCLIP D62 DIN472 ST
12	5	0.0138.134	TAPBOLT M6X12 DIN933 A2
13	1	01-46794-02	SCREW 1/4"-20UNCX10 AL.BRONZE
14	1	0.2247.008	MECH.SEAL COMPL FA25.47.14
15	1	0.0370.525	EXT. CIRCLIP D25 DIN471 ST
16	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
17	1	0.2172.573	O-RING 23.4X3.53 BS1806 NBR70
18	1	01-35876	CLUTCH CARRIER
19	1	01-46730	SPRING F7B/F8B MC
20	1	01-35867	SHAFT HUB
21	1	01-35863	PULLEY
22	3	01-46712	PIN F7B/F8B MC
23	1	01-35864	CLUTCH CONE
24	1	01-46709	SPRING
25	1	01-46713	SPRING HOLDER F7B/F8B MC
26	2	01-46714	SLEEVE F7B/F8B MC
27	1	0.3447.001	LEVER GN310 AN 125-M10
28	1	0.3433.001	BALL RB-7.5G20 ISO3290-1975 ST
29	2	0.0502.025	KEY R6X6X25 DIN6885A ST
30	1	0.3431.740	BALL BEARING 6008-2RS1
31	1	0.0370.040	EXT. CIRCLIP D40 DIN471 ST
32	1	0.0371.068	INT. CIRCLIP D68 DIN472 ST
33	1	0.0356.002	WASHER D8.4XD26X5 SS1466 STZN
34	3	0.0141.915	TAPBOLT M8X14 DIN933 8.8ZN
35	1	0.0300.742	SETScrew M6X6 DIN916 A2
36	1	0.0370.025	EXT. CIRCLIP D25 DIN471 ST
0	1	0.0633.703	PLUG TYPE 245 D18.5MM CERBO
0	1	0.3444.004	CARTON NO 4 290X195X180
0	1	IB-511/01	INSTR.MANUAL MC