



Dimension table:

Symbol	Unit	Value
A	mm	70
B	mm	158
C	mm	112
D	mm	94
E	mm	14.3
F	mm	10
G	mm	22

Manufacturing requirements table:

Ritning nr / Drawing no	Pump nr / stycyklista / Pump no / parts list	Pump typ / Pump type	Märkning på lock / Mark on endcover	Tillverkningsbestämelse / Manufacturing requirement
03-24524	10-24524-01	F7B-9	3581558+Veckokod / 3581558+Weekly code	97-24524
	10-24524-03	F7B-9	3581559+Veckokod / 3581559+Weekly code	97-24524
	10-24524-02	F7B-9	3583115+Veckokod / 3583115+Weekly code	97-24524
	10-24524-04	F7B-9	3583095+Veckokod / 3583095+Weekly code	97-24524
	10-24524-05	F7B-9	3583145+Veckokod / 3583145+Weekly code	97-24524

Parts list table:

Part No.	Description	QTY
010333	IF	1
001236	UF	1
001109	UF	1
000926	UF	1
970205	DN	1
951011	DN	1
960417	DN	1
SP	SP	1

Technical specifications table:

Item	Value
Max. speed	3000 rpm
Max. torque	3.3 Nm @ 2500 rpm
Max. flow	1.1 m³/h
Max. head	1.1 m
Max. pressure	1.1 bar
Max. temperature	100 °C

Approval table:

Position	Name	Date
Design		
Check		
Approved		

Customer Branded



Assembly Drawing No 03-24524

F7B-9 Impeller Pump OEM / Art. No. 10-24524-02

Position	Quantity	Part. No.	Description
6	6	0.0141.502	SCREW M5X8 (05-04-550)
11	1	0.0371.040	CIRCLIP (05-34-130)
0	2	0.0633.712	PLUGG TYP 278
5	1	0.2172.012	O-RING D63,22x1,78 (05-06-595)
9	1	0.2173.402	O-RING D15,3 X 2,4 (05-06-501)
8	2	0.2233.001	LIP SEAL 16X28X7 (05-29-105)
10	2	0.3431.483	BALL BEARING (05-08-129)
1	1	01-24521-1	PUMPHUS F7B-9 (VP)
7	1	01-45181	BRICKA F5/F7B-9
4	1	01-45844	AXEL F7B-9
2	1	01-46594-1	LOCK F7B (VP)
12	1	01-46816	WEARPLATE F7B-9
3	1	08-1028B	IMPELLER

Assembly Drawing No 03-24524

F7B-9 Impeller Pump OEM / Art. No. 10-24524-04

Position	Quantity	Part. No.	Description
6	6	0.0141.502	SCREW M5X8 (05-04-550)
11	1	0.0371.040	CIRCLIP (05-34-130)
0	2	0.0633.712	PLUGG TYP 278
5	1	0.2172.012	O-RING D63,22x1,78 (05-06-595)
9	1	0.2173.402	O-RING D15,3 X 2,4 (05-06-501)
8	2	0.2233.001	LIP SEAL 16X28X7 (05-29-105)
10	2	0.3431.483	BALL BEARING (05-08-129)
1	1	01-24521-4	PUMPHUS F7B-9 (VP)
7	1	01-45181	BRICKA F5/F7B-9
4	1	01-45844	AXEL F7B-9
2	1	01-46594-1	LOCK F7B (VP)
12	1	01-46816	WEARPLATE F7B-9
3	1	08-1028B	IMPELLER