

**Technical Drawing Details:**

- Top View Dimensions:** 106 (width), 112 (height), 94 (radius), 10 (hole offset), 22 (hole diameter), 111 (cover diameter), 10.25 (cover hole diameter), 3.3 (cover hole offset), 10 (cover hole diameter).
- Cross-section Dimensions:** 101 (total height), 69.7 (height to impeller), 22 (impeller diameter), 192 ± 0.5 (total length), 7 (flange thickness), 11.8 (flange offset), 476 ± 0.1 (flange diameter), 97k6 (flange hole), 11H 76 H11 (flange hole), 11H 86 H11 (cover hole), 10.25 (cover hole diameter).
- Labels:** "LOOSEN COVER TO DRAIN", "Mark. r28H 17.3", "10-24277-7", "Service kit", "05-45868".

**Parts List:**

Part No.	Qty	Description	Material	Dimensions
13	1	Bricka - Washer		
12	1	Skruv - Screw		
11	1	Lagering - Retaining ring		
10	2	Kulilager - Ballbearing		
9	1	O-ring		
8	2	Lappstiftning - Lipsseal		
7	6	Skruv - Screw		
6	1	Packning - Gasket		
5	1	Axel - Shaft		
4	1	Kam - Cam		
3	1	Impeller		
2	1	Lock - Endcover		
1	1	Pumpkropp - Body		

**Notes:**

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- Material: Cast Iron
- Finish: Paint
- Part No. 10-24277-7
- Service kit
- 05-45868

**Assembly Instructions:**

- Mark on endcover: Märkes på lock
- Endcover Lock: 01-45598
- Screw Skruv: 05-04-144
- Thickness Tjocklek: 05-04-125
- Cam Kam: 01-42445
- Gasket Packning: 01-42445
- Pumpkropp Pumpkropp: 10-24277-7

**Manufacturing requirements:** 97-24394  
**Tillverkningsbestämmele:**

**Material List:**

Part No.	Qty	Description	Material
1003107	1	Återring av lokkskimpel	350827 15 RJ
657106	1	97-24394 E/ik	920625 TE / RJ
15	1	VP nr 861207 var 855101	971118 TE
4	1	VP nr 861207 var 855101	860311 TE
3	1	VP nr 861207 var 855101	860213 TE
2	1	VP nr 861207 var 855101	851008 U
1	1	VP nr 861207 var 855101	850809 U