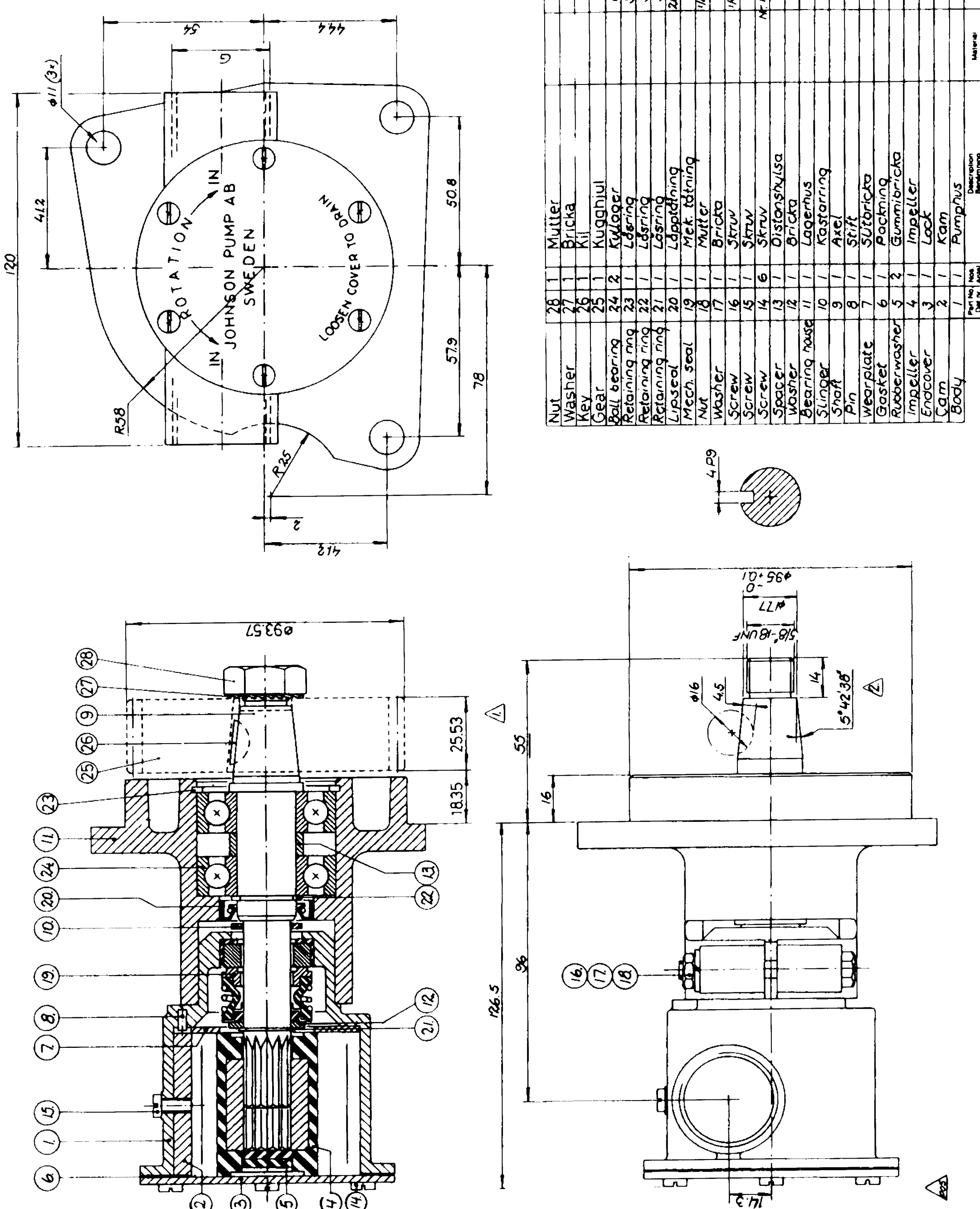

Part No	Qty	Description	Benämning	Dimension	Drawing No
28	1	Nut	Mutter		See table
27	1	Washer	Bricka		See table
26	1	Key	Kil		See table
25	1	Gear	Kugghjul		See table
24	2	Ball bearing	Kullager	6204	05-08-117
23	1	Retaining ring	Låsring	SgH 47	05-34-117
22	1	Retaining ring	Låsring	SgA 20	05-34-107
21	1	Retaining ring	Låsring	SgA 16	05-34-105
20	1	Lipseal	Läpptätning	20-32-7	05-29-122
19	1	Mech. seal	Mek. tätning		05-20-115
18	1	Nut	Mutter	1/4"-20 UNC	05-05-115
17	1	Washer	Bricka	ø6.5	05-01-115
16	1	Screw	Skruv	1/4"-20 UNC	05-04-105
15	1	Screw	Skruv		See table
14	6	Screw	Skruv	Nr10-32 UNF x 8	05-04-117
13	1	Spacer	Distanshylsa		01-45323
12	1	Washer	Bricka		01-45174
11	1	Bearing house	Lagerhus		01-24141
10	1	Slinger	Kastarring		01-42402
9	1	Shaft	Axel		01-45324
8	1	Pin	Stift		01-42400
7	1	Wearplate	Slitbricka		01-42443
6	1	Gasket	Packning		01-42445
5	2	Rubberwasher	Gummibricka		01-42446
4	1	Impeller	Impeller		08-1028 B
3	1	Endcover	Lock		01-42441
2	1	Cam	Kam		See table
1	1	Body	Pumphus		See table

Johnson Impellerpump Type F7B-9 10-24139
Scale 1:1 — Datum 15.10.1979 — Draw. No 10-24139/D6
JOHNSON PUMP AB, ÖREBRO SWEDEN

Pump nr / Pump no.	Pump typ / Pump type	Pumphus / Body (1) Nr / No.	Gänga / Thread G	Kam / Cam (2) Nr / No.	Storlek / Size	Skruv / Screw (15)	Kugghjul / Gear (25)	Kil / Key (26)	Bricka / Washer (27)	Mutter / Nut (28)	Märkning på lock / Mark on endcover
10-24139-1	F7B-9	01-21862-2	ISO 7/1 - Rp 1	01-42679	1/1	05-04-107	-	-	-	-	Pumptyp + pump nr + tillv.år+vecka
10-24139-2	F7B-903	01-21862-2	ISO 7/1 - Rp 1	01-42442	2/3	05-04-144					
10-24139-3	F7B-9	01-21862-2	ISO 7/1 - Rp 1	01-42679	1/1	05-04-107	01-35200	05-03-119	05-02-511	05-05-510	Pump type + pump no + mon.year+wee
10-24139-4	F7B-903	01-21862-2	ISO 7/1 - Rp 1	01-42442	2/3	05-04-144					
10-24139-5	F7B-9	01-21862-4	1-11 1/2 NPTF	01-42679	1/1	05-04-107	-	-	-	-	
10-24139-7	F7B-9	01-21862-4	1-11 1/2 NPTF	01-42679	1/1	05-04-107	01-35200	05-03-119	05-02-511	05-05-510	

Rev. No	Revision / Ändring	Datum	Sign
1	55 var 56.4	32 80	
2	5°42'38" var 5.5°		
3	10-24139-3 och -4 tillkommit	83-12-13	LS
236 P04	10-24139-5 o. 21862-4 tillk.	890310	T.E.
761 P05	10-24139-7 tillk. Pumphusavg. ändrad	930527	RJ
003 P06	Ändring av lockmärkning	960627	RJ