The product, i.e. concept, design and construction, is the property of Johnson Pump AB

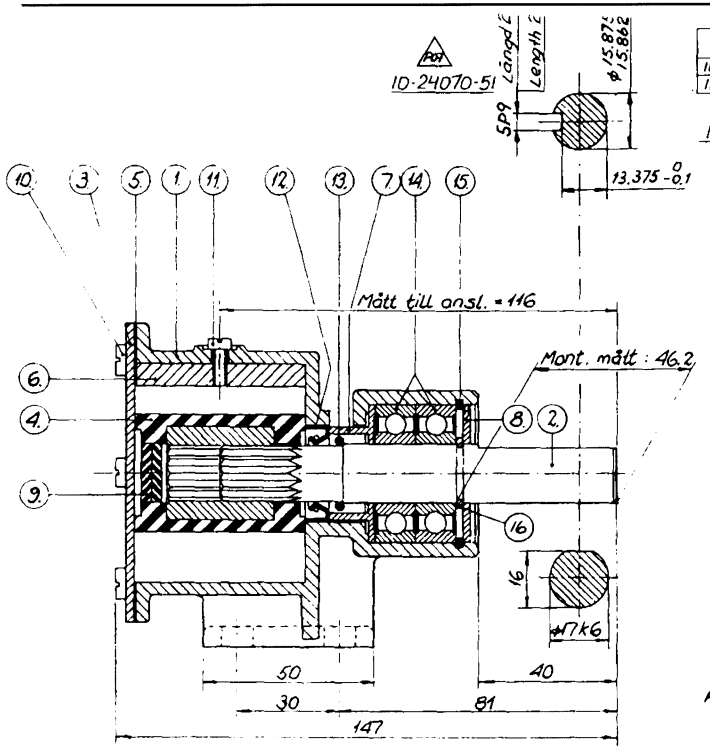


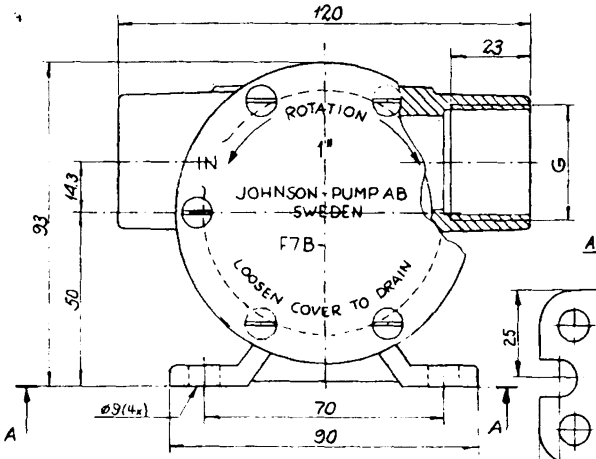


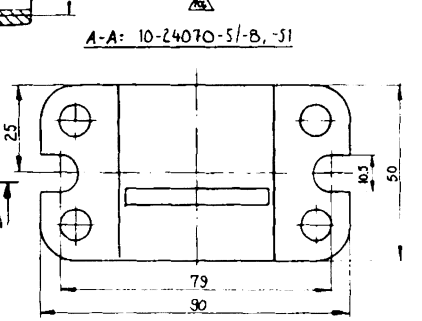
JOHNSON PUMP AB ÖREBRO

| Pump No. | Mark on endcover |
|---|---|
| 10-24070-1/3.5/7 | Pumptype + No. + weekly code |
| 10-24070-9 | CWP 107 |

Note! Label 01-35302-1 is to be placed in centre of endcover 01-46005.




| Pump No. | Pumptype | Endcover | Label | Cam Description | Cam Thickness | Cam No. | Impeller Rubber qual. | Impeller No. | Screw | Body/Thread G | Shaft |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 10-24070-1 | F7B-8 | 01-42441 | | 1/1 | 6.2 | 01-42679 | Neoprene | 08-1028B | 05-04-107 | 01-24065-1 G = R1" | 01-45045 |
| -2 | F7B-89 | | | 1/1 | 6.2 | 01-42679 | Nitrile | 08-1028B-9 | 05-04-107 | | |
| -3 | F7B-803 | | | 2/3 | 4.7 | 01-42442 | Neoprene | 08-1028B | 05-04-144 | | |
| -4 | F7B-893 | | | 2/3 | 4.7 | 01-42442 | Nitrile | 08-1028B-9 | 05-04-144 | | |
| -5 | F7B-8007 | | | 1/1 | 6.2 | 01-42679 | Neoprene | 08-1028B | 05-04-107 | 01-24065-2 G = 1"-11½ NPTF | |
| -6 | F7B-8907 | | | | | | Nitrile | 08-1028B-9 | | | |
| -7 | F7B-8037 | | | 2/3 | 4.7 | 01-42442 | Neoprene | 08-1028B | 05-04-144 | | |
| -8 | F7B-8937 | | | | | | Nitrile | 08-1028B-9 | | | |
| -9 | F7B-8 | 01-46005 | 01-35302-1 | 1/1 | 6.2 | 01-42679 | Neoprene | 08-1028B | 05-04-107 | 01-24065-1 | |
| -51 | F7B-8007 | 01-42441 | | 1/1 | 6.2 | 01-42679 | Neoprene | 08-1028B | 05-04-107 | 01-24065-2 | 01-46417 |

| | | | |
|---|---|---|---|
| * | 1 | Service kit, Pump No. 10-24070-1-3-5-7-9-51 | 09-45592 |
| * | 1 | Service kit, Pump No. 10-24070-2-4-6-8 | 09-45593 |

| Detalj nr | Antal | Benämning | Material | Dimension | Anm. el. mtrl. nr |
|---|---|---|---|---|---|
| 17 | 1 | Märkskylt - Label | | | See table |
| 16 | 1 | Låsring - Retaining ring | | SgA 17 | 05-34-21 |
| 15 | 1 | Låsring - Retaining ring | | SgH 40 | 05-34-130 |
| 14 | 2 | Kullager - Ballbearing | | 6203 2RS | 05-08-128 |
| 13 | 1 | O-ring | | ø13.3 x ø2.4 | 05-06-501 |
| 12* | 1 | Läpptätning - Lipseal | | OPSM 16287 | 05-29-105 |
| 11 | 1 | Skruv - Screw | | | See table |
| 10* | 6 | Skruv - Screw | | M5 x 8 | 05-04-174 |
| 9 | 2 | Gummibricka - Washer | | | 01-42446 |
| 8 | 1 | Bricka - Washer | | | 01-45047 |
| 7 | 1 | Bricka - Washer | | | 01-45046 |
| 6 | 1 | Kam - Cam | | | See table |
| 5* | 1 | Packning - Gasket | | | 01-42445 |
| 4* | 1 | Impeller | | | See table |
| 3 | 1 | Lock - Endcover | | | 01-42441 |
| 2 | 1 | Axel - Shaft | | | See table |
| 1 | 1 | Pumphus - Body | | | See table |

Tolerans där ej annat angives: Arbetsmått / Vinklar — Bearbetning — Ritning — Datum 14.1.1976 — Sign — Ritad — Godkänd

Titel: Johnson Impellerpump 10-24070, typ F7B-8

JP JOHNSON PUMP AB ÖREBRO

Smsk. ritn. ... Ämn. nr ... Stycklista nr. ... Skala 1:1 ... Ritn. nr 10-24070/P07

| 1066 | PO# | | 960110 | DN | /AN |
|---|---|---|---|---|---|
| 912 | P06 | Kilspår var tidigare fräst plan | 940913 | AN | /PJ |
| 693 | P05 | $N_2$ fat på hus 01-24065-2 | 921126 | TE | /PJ |
| 171 | P04 | 10-24070-51 tillk. | 871116 | JT | |
| | 3 | 10-24070-5 t.o.m. -8 tillkommit | 3.5.82 | TN | |
| 105 | 2 | Låsring del. 16 tillkommit | 3.5.82 | TN | |
| | 1 | Ritn. nr 1, 01-46065-1 nor 01-24065 | 25.10.1977 | JT | |
| R.M nr | Ändr. nr | Ändring | Datum | Sign | |

Replaced by F7B-8
Art. No. 10-24572

Multipurpose

JOHNSON PUMP