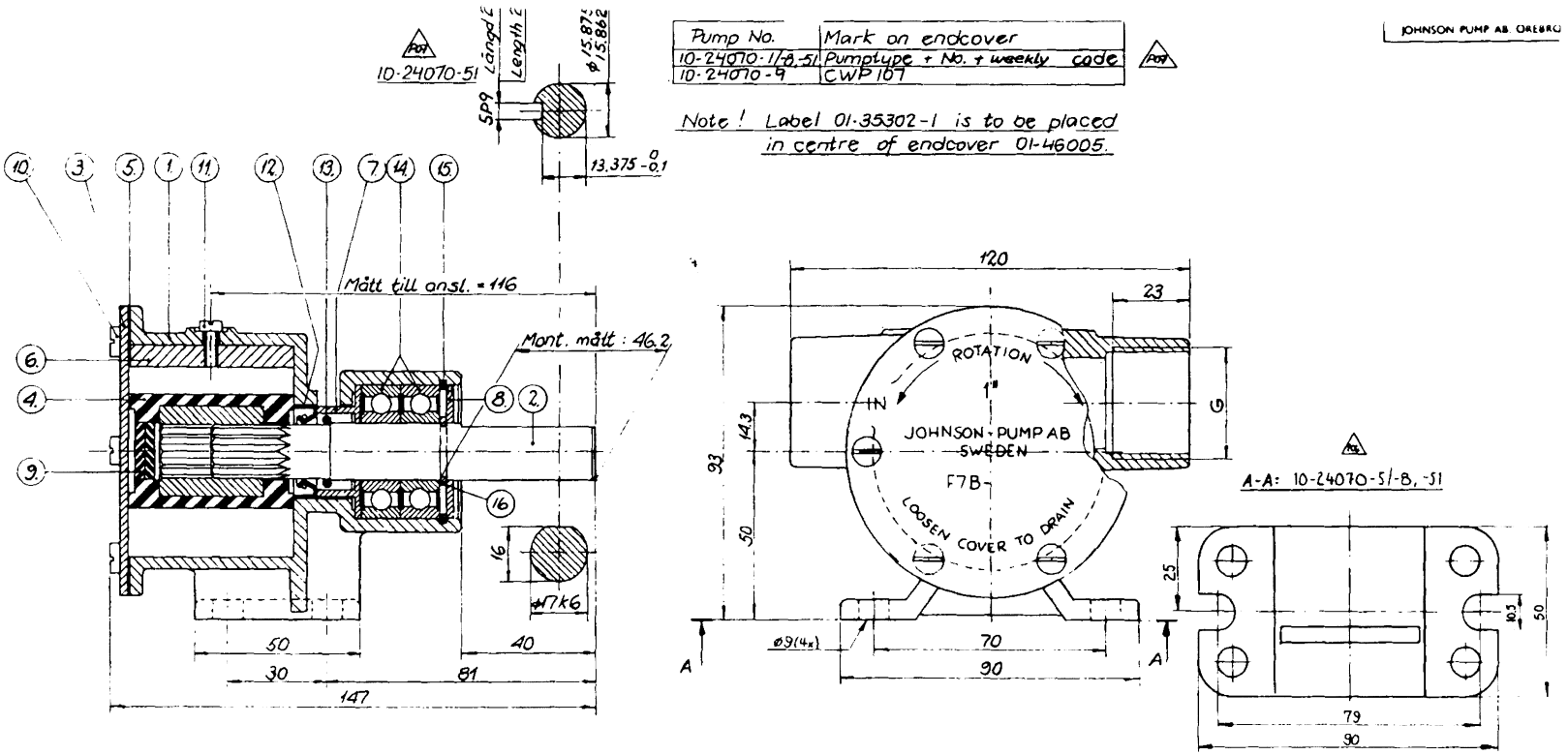
The product, i.e. concept, design and construction, is the property of Johnson Pump AB



JOHNSON PUMP AB. ÖREBRO

| Pump No. | Mark on endcover |
|---|---|
| 10-24070-1/-3,-5/ | Pumptype + No. + weekly code |
| 10-24070-9 | CWP 107 |

Note! Label 01-35302-1 is to be placed in centre of endcover 01-46005.




| Pump No. | Pumptype | Endcover | Label | Cam Description | Cam Thickness | Cam No. | Impeller Rubber qual. | Impeller No. | Screw | Body/Thread G | Shaft |
|---|---|---|---|---|---|---|---|---|---|---|---|
| 10-24070-1 | F7B-8 | 01-42441 | | 1/1 | 6.2 | 01-42679 | Neoprene | 08-1028B | 05-04-107 | 01-24065-1 G = R1" | 01-45045 |
| -2 | F7B-89 | | | 1/1 | 6.2 | 01-42679 | Nitrile | 08-1028B-9 | 05-04-107 | | |
| -3 | F7B-803 | | | 2/3 | 4.7 | 01-42442 | Neoprene | 08-1028B | 05-04-144 | | |
| -4 | F7B-893 | | | 2/3 | 4.7 | 01-42442 | Nitrile | 08-1028B-9 | 05-04-144 | | |
| -5 | F7B-8007 | | | 1/1 | 6.2 | 01-42679 | Neoprene | 08-1028B | 05-04-107 | 01-24065-2 G = 1"-11½ NPTF | |
| -6 | F7B-8907 | | | | | | Nitrile | 08-1028B-9 | | | |
| -7 | F7B-8037 | | | 2/3 | 4,7 | 01-42442 | Neoprene | 08-1028B | 05-04-144 | | |
| -8 | F7B-8937 | | | | | | Nitrile | 08-1028B-9 | | | |
| -9 | F7B-8 | 01-46005 | 01-35302-1 | 1/1 | 6.2 | 01-42679 | Neoprene | 08-1028B | 05-04-107 | 01-24065-1 | |
| -51 | F7B-8007 | 01-42441 | | 1/1 | 6.2 | 01-42679 | Neoprene | 08-1028B | 05-04-107 | 01-24065-2 | 01-46417 |

| | | | |
|---|---|---|---|
| * | 1 | Service kit, Pump No. 10-24070-1-3-5-7-9-51 | 09-45592 |
| * | 1 | Service kit, Pump No. 10-24070-2-4-6-8 | 09-45593 |

| | | | | | |
|---|---|---|---|---|---|
| 17 | 1 | Märkskylt - Label | | | See table |
| 16 | 1 | Låsring - Retaining ring | | SgA 17 | 05-34-21 |
| 15 | 1 | Låsring - Retaining ring | | SgH40 | 05-34-130 |
| 14 | 2 | Kullager - Ballbearing | | 6203 2RS | 05-08-128 |
| 13 | 1 | O-ring | | ø15,3×ø2,4 | 05-06-501 |
| 12* | 1 | Läppätning - Lipseal | | OPSM 16287 | 05-29-105 |
| 11 | 1 | Skruv - Screw | | | See table |
| 10* | 6 | Skruv - Screw | | M5×8 | 05-04-174 |
| 9 | 2 | Gummibricka - Washer | | | 01-42446 |
| 8 | 1 | Bricka - Washer | | | 01-45047 |
| 7 | 1 | Bricka - Washer | | | 01-45046 |
| 6 | 1 | Kam - Cam | | | See table |
| 5* | 1 | Packning - Gasket | | | 01-42445 |
| 4* | 1 | Impeller | | | See table |
| 3 | 1 | Lock - Endcover | | | 01-42441 |
| 2 | 1 | Axel - Shaft | | | See table |
| 1 | 1 | Pumphus - Body | | | See table |
| Detalj nr | Antal | Benämning | Material | Dimension | Anm. el. mtn. nr |

| Tolerans där ej annat angives | | Bearbetning | Ritning | Ritad | Godkänd | Smst. mtn. |
|---|---|---|---|---|---|---|
| Arbetsmått | Vinklar | | Datum | 17.4.1976 | | Xmn. nr |
| | | | Sign | JT | | Stycklista nr |

JOHNSON PUMP AB ÖREBRO

Titel: Johnson Impellerpump 10-24070, typ F7B-8

Skala: 1:1

Ritn. nr: 10-24070/P07

| 1066 | POT | | 960110 | DN | /AN |
|---|---|---|---|---|---|
| 912 | POb | $N_2$ tot på hus 01-24065-2 | 940913 | AN | /PJ |
| 693 | P05 | 10-24070-51 tillk. | 921126 | TE | /PJ |
| 171 | SPV. | 10-24070-9 tillk. | 871116 | JT | |
| | ⌒ | 10-24070-5 t.o.m. -8 tillkommit | 3.5.82 | TN | |
| 105 | ⌒ | Låsring Deg. 16 tillkommit | 3.5.82 | TN | |
| | 1 | Ocr nr 1, 01-46065-1 nor 01-24065 | 25.10.1977 | JT | |
| K.M nr | Ändr. nr | Ändring | Datum | Sign | |

**Replaced by F7B-8**
**Art. No. 10-24572**

article number 10-24070 pump F7B-8

Multipurpose

JOHNSON PUMP