

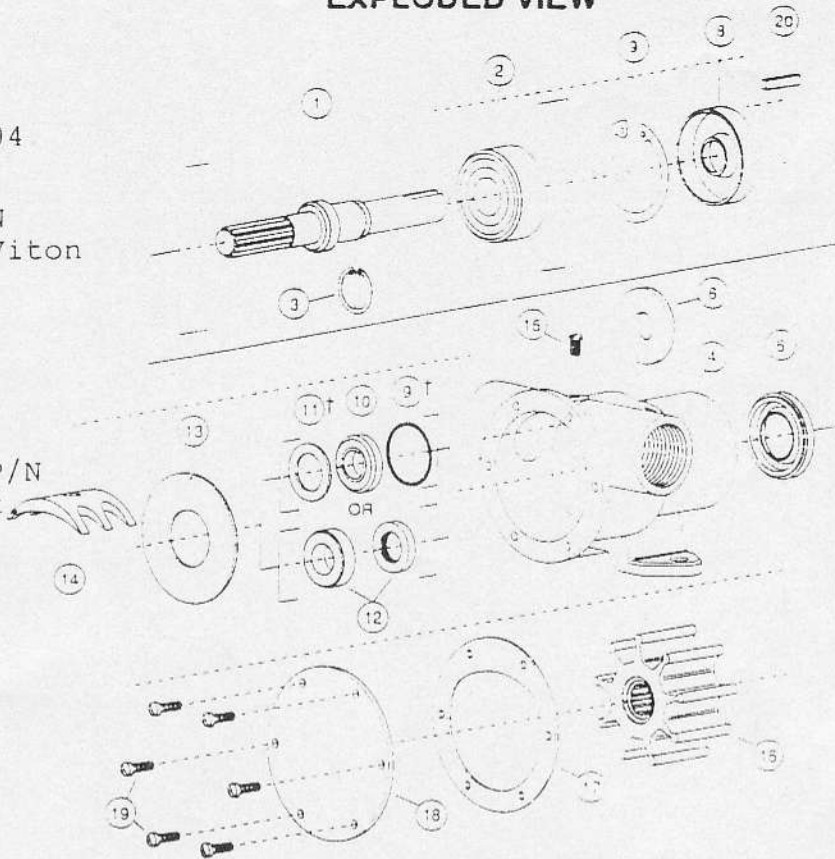
EXPLODED VIEW

For 777-9004

Special P/N
Impeller, Viton
14282-0004

Shaft
17941-6000

All other P/N
are correct



PARTS LIST

Key	Description	Model 777-0001	Model 777-0003	Model 777-9001	Model 777-9003	Model 777-9051
1	Shaft	6718-0000	6718-0000	6718-0000	6718-0000	6718-0000
2	Ball Bearing	92600-0060	92600-0060	92600-0060	92600-0060	92600-0060
3	Retaining Ring (Brg. to Shaft)	18713-0000	18713-0000	18713-0000	18713-0000	18713-0000
4	Body	798-0020	798-0020	798-0020	798-0020	798-0020
5	Bearing Seal (Inner)	913-0000	913-0000	913-0000	913-0000	913-0000
6	Slinger, used with Lip Seal only	3180-0000	3180-0000	-	-	-
7	Retaining Ring (Brg. to Body)	18724-0000	18724-0000	18724-0000	18724-0000	18724-0000
8	Bearing Seal (Outer)	914-0000	914-0000	914-0000	914-0000	914-0000
9	† O-Ring	92000-0210	92000-0210	-	-	-
10	* Seal (Lip) **	92700-0060	92700-0060	-	-	-
11	† Seal Spacer	3166-0000	3166-0000	-	-	-
12	* Seal (Face) **	-	-	96080-0080	96080-0080	96080-0080
13	Wearplate	4156-0000	4156-0000	4156-0000	4156-0000	4156-0000
14	Cam (Brass)	934-0000	934-0000	934-0000	934-0000	2431-0000
15	Screw (Cam)	91004-0090	91004-0090	91004-0090	91004-0090	91004-0100
16	* Impeller - Neoprene, Brass Insert Nitrile, Brass Insert	17937-0001	-	17937-0001	-	17937-0001
17	* Gasket	890-0000	890-0000	890-0000	890-0000	2432-0000
18	End Cover	11831-0000	11831-0000	11831-0000	11831-0000	11831-0000
19	Screw (End Cover)	91003-0010	91003-0010	91003-0010	91003-0010	91003-0010
20	Key	9215-0000	9215-0000	9215-0000	9215-0000	9215-0000
	Service Kit (Not Shown)	90010-0001	90010-0003	90118-0001	90118-0003	90118-0001

* Parts supplied in Service Kit.

† Used for models prior to August 1, 1964.

NOTE: 5915-0001, Hi Pressure Neoprene Impeller available; contact factory for application recommendations.

** When replacing shaft seal, the outer bearing seal is often distorted beyond serviceability and should be replaced.