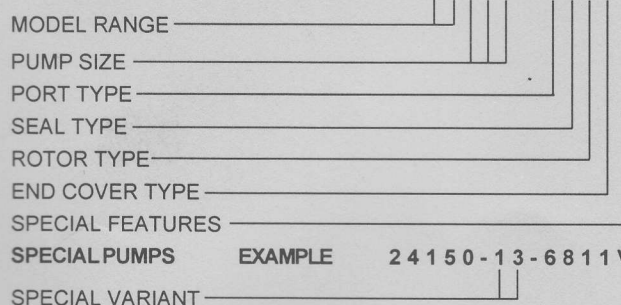


PUREFLO® 24 Series Lobe Pumps

MODEL NUMBER SYSTEM

Each pump carries a number which exactly describes its specification. You will need to know this number to order the correct spare parts.

STANDARD PUMPSEXAMPLE 2 4 1 5 0 - 6 8 1 1 V



e.g. Drive Arrangement, Special Parts (Consult Supplier for details)

SIGNIFICANCE OF EACH NUMBER:

MODEL RANGE:

Code 24 = 24 Series Rotary Lobe Pump

Code 26 = 24 Series Rotary Lobe Pump but with Enlarged Ports

PUMP SIZE:

Code 000 = A1 Size	050 = A2 Size	
Code 100 = B1 Size	150 = B2 Size	
Code 200 = C1 Size	250 = C2 Size	
Code 300 = D1 Size	350 = D2 Size	
	450 = E2 Size	} See Separate Spare Parts List
	950 = S2 Size	

PORT TYPE: (First digit after dash)

- Code 0 = Supplied without ports
- Code 1 = Clamp ("Tri-clamp")
- Code 2 = BSP (Taper Pipe Thread)
- Code 3 = IDF/ISS
- Code 4 = RJT (British Milk Fitting)
- Code 5 = 3A ACME (Bevel Seat)
- Code 6 = DIN 11851
- Code 7 = SMS
- Code 9 = NPT
- Code N = Non-standard

SEAL TYPE: (Second digit after dash)

- Code 0 = Packed Gland on soft sleeve
- Code 1 = Packed Gland on hard sleeve
- Code 2 = Single mechanical seal, hard faces, pinned
- Code 3 = Single mechanical seal, Carbon/316SS faces
- Code 4 = Double mechanical seal, Carbon/316SS faces
- Code 5 = Single mechanical seal, Carbon/316SS, flushed
- Code 7 = Single seal, hard faces, pinned, flushed
- Code 8 = Single mechanical seal, Carbon/316SS, pinned
- Code 9 = Single seal, Carbon/316SS, pinned, flushed

ROTOR TYPE: (Third digit after dash)

- Code 0 = 3-lobe standard (Normal) pressure
- Code 1 = 3-lobe medium (CIP) pressure
- Code 2 = 2-lobe standard (Normal) pressure
- Code 3 = 2-lobe medium (CIP) pressure
- Code 4 = 3-lobe extra-clearance
- Code 5 = 2-lobe extra-clearance
- Code 6 = 3-lobe standard pressure, rubber-covered
- Code 9 = 3-lobe high-pressure (low flow)

END COVER TYPE: (Fourth digit after dash)

- Code 0 = Standard plain end cover
- Code 1 = Spring-loaded pressure relief valve
- Code 2 = Manual flow by-pass valve
- Code 6 = High-pressure (for code 9 rotors)

SPECIAL FEATURES: (Suffix Letters)

- Code B = Brass sight glass
- Code H = Hopper (Enlarged Suction) Inlet
- Code K = Kalrez/PTFE trim*
- Code P = PTFE trim*
- Code V = Viton trim*
- Code Y = Electro-polished wetted parts

* Standard pumps have Nitrile trim

SPECIAL VARIANTS:

Code B = High temperature bearing housing

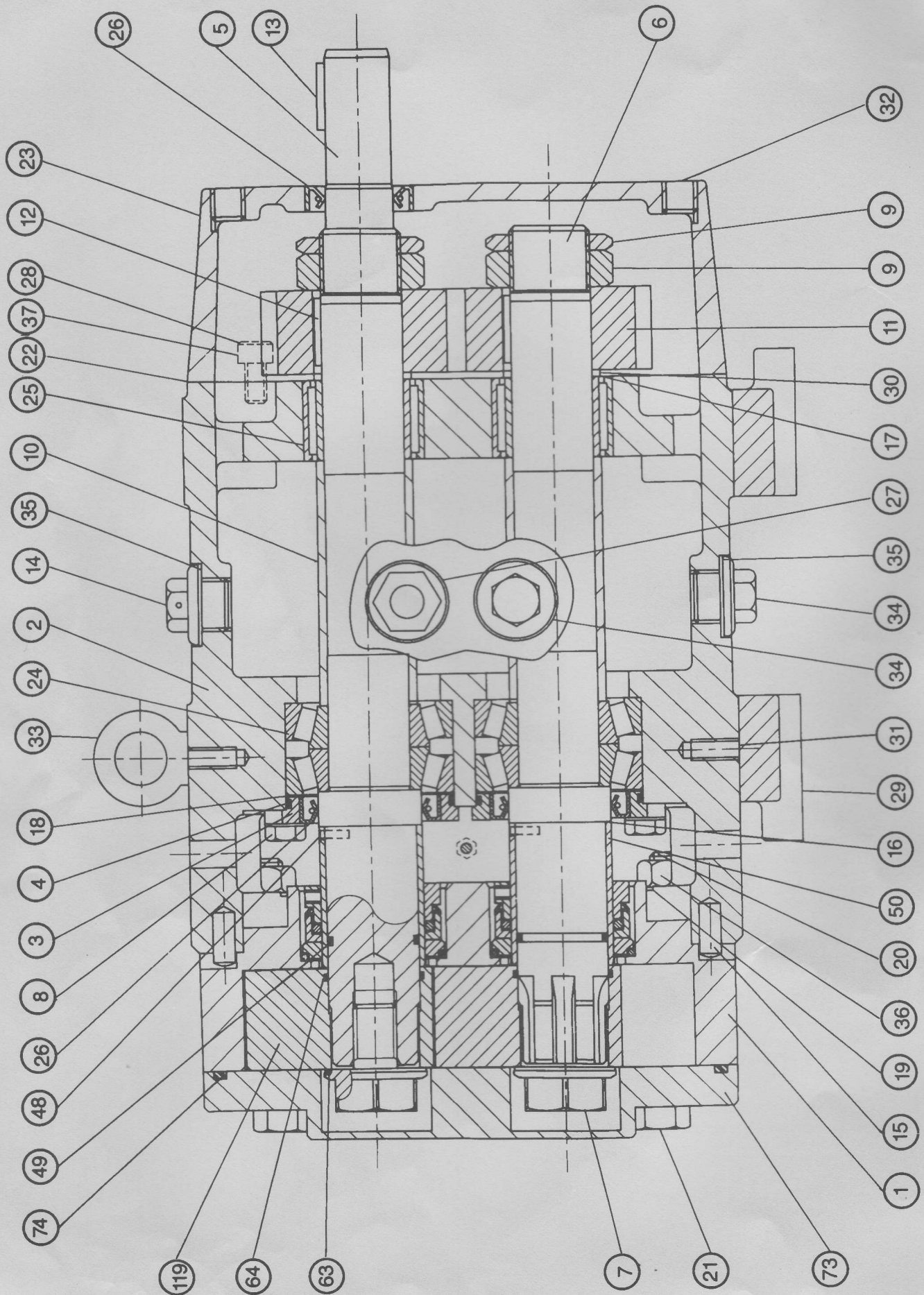
CONTENTS OF SPARES KITS

When ordering spares it is advisable to use kits of parts whenever possible to ensure that all the components required are obtained.

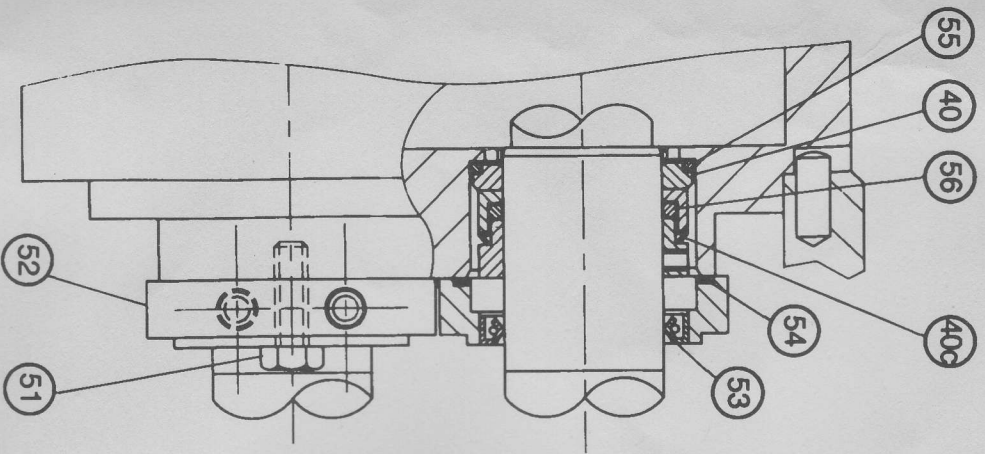
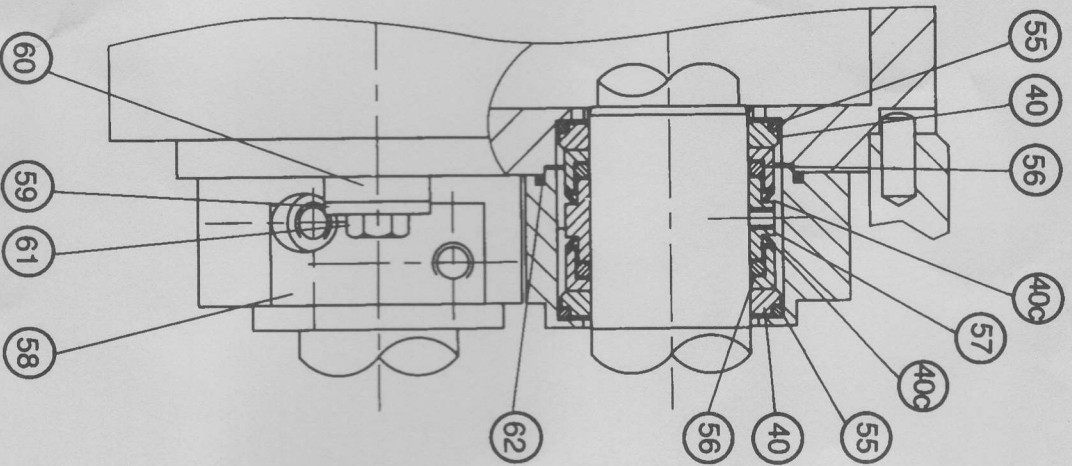
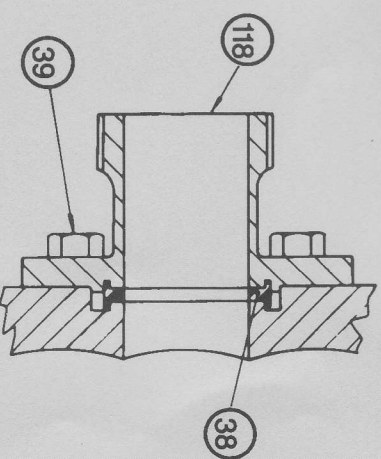
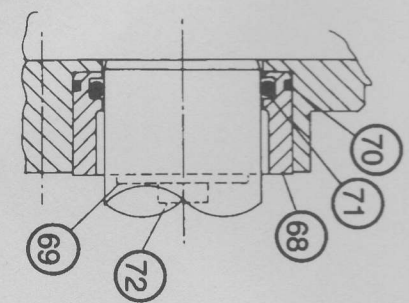
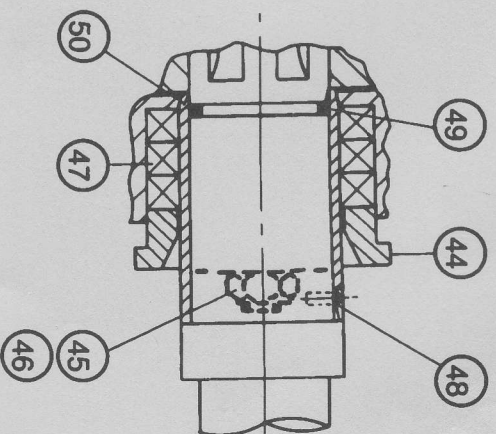
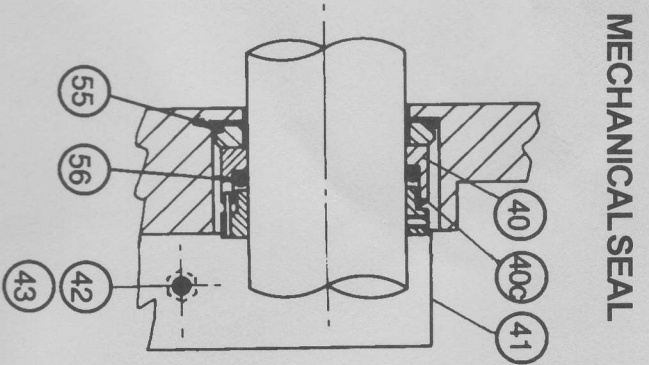
Note: O rings and lip seals supplied are normally Nitrile unless specified. Order additional parts for Viton and PTFE trim pumps when necessary.

Kit/Description	Part Key No.	Part Description	Qty Supplied
Seal and Sleeve Kit:			
Packed Gland	50	Shaft sleeves	2
	44	Gland followers	2
	47	Gland packing rings	6
	45	Studs	4
	46	Nuts	4
	49	O-Rings under sleeves	2
	41	Guard, stud, nuts (except A size)	1 set
Seal and Sleeve Kit:			
Mechanical Seals	40	Mechanical seals as appropriate	2
	50	Shaft sleeves	2
	49	O-Rings under sleeve	2
	41	Guard, stud, nuts	1 set
Flushing Kit:			
May be used to convert mech. seal pump to flushed seal (A size pumps require modification to rotor case)	51	Bolts	4
	52	Flushed housings	2
	53	Lip seals	2
	54	O-Ring - housing to rotor case	2
Double Seal Conversion			
Kit Contains all parts needed to convert a single seal pump to double mech seal. Rotor case requires modification by a competent Machine Shop	40	Secondary seals (carbon/316SS)	2
	57	Double drive collars	2
	58	Seal housings	2
	59	Washers	4
	60	Spacers	4
	61	Bolts	4
	62	O-Rings - housing to rotor case	2
Port Kits			
	38	Port Seal Ring	2
	118	Port Connections	2
Oil Seal Kit (lip)			
	26	Lip seal - front of bearing housing	2
	26	Lip seal - rear of bearing housing	1
Gear Nut Kit			
	9	Gear retaining ring	2
	9	Gear lock nut or screw	2
Shim Kits			
	16	Sleeve Shims (4 off ea size)	20
	17/18	Gear or bearing shims (2 off ea size)	18
Timing Gear Kit			
	11	Gear - top shaft	1
		Gear - bottom shaft	1
Heating Jacket			
		Heating jacket assembly	1
	38	Port seal ring	1
	116	Studs	4
	117	Nuts	4
Reduction Gearbox			
		All items for conversion of pump to take reduction gearbox, including base-plate but without gear train - order separately	
Repair Kit			
	4	O-Rings - Bearing Retainer	2
	16	Shim Kit - Sleeve	1
	17	Shim Kit - Timing	1
	18	Shim Kit - Bearing	1
	22	Gasket - Gear Cover	1
	26	Oil Seal Kit	1
	35	Washer - Fibre	4
	37	Washer - Nylite	6
O-Ring Kit (Trim Kit)			
	38	Port Seal Ring	2
	74	End Cover O-Ring	1
	49	Shaft Sleeve O-Rings	2*
	55	Seal Seat O-Rings	2*
	56	Seal Rotary O-Rings	2*
	63	Rotor Bolt O-Rings	2
	64	Rotor O-Rings	2

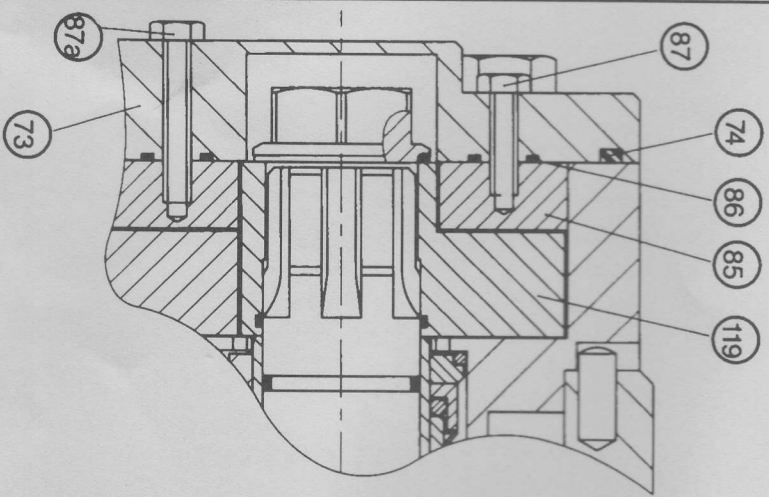
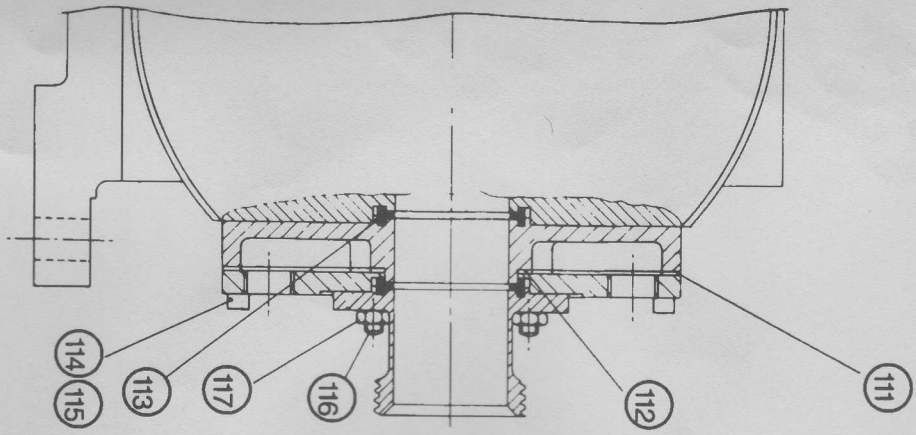
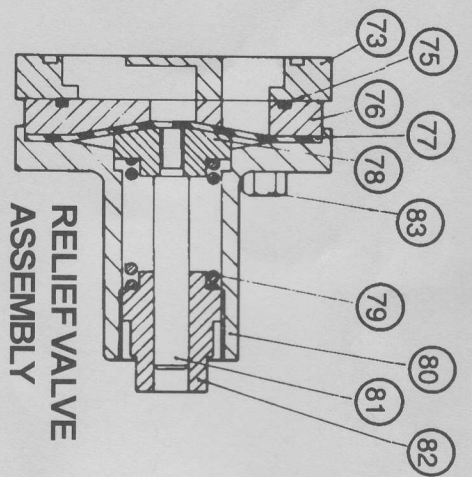
*Note: PTFE kits do not include Seal Seat and Seal Rotary O-Rings. Order PTFE Encapsulated or Kalrez O-Rings separately. PTFE kits use Viton shaft sleeve O-Rings.



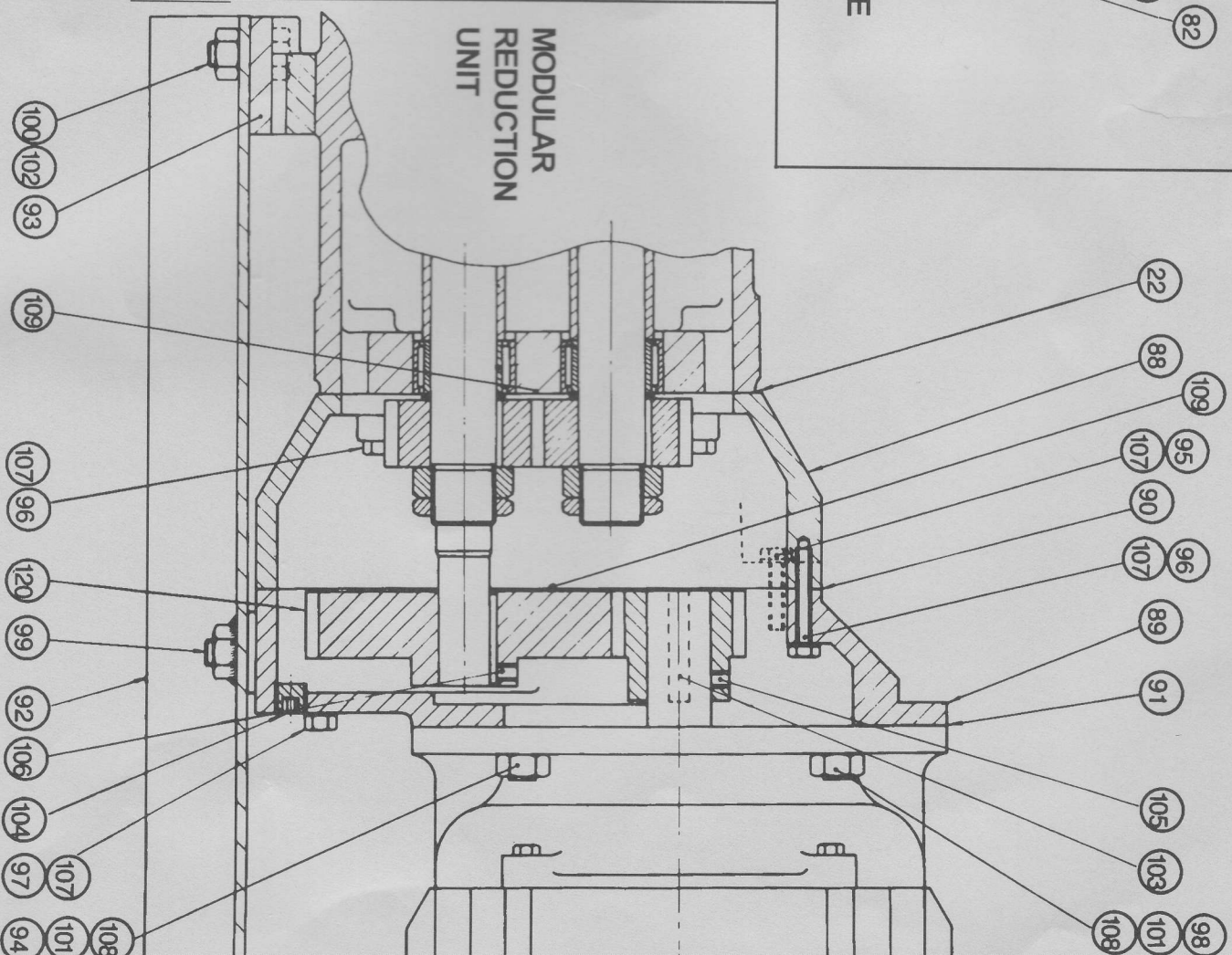
KEY NO.	DESCRIPTION	NO. REQ.	PARTNUMBER									
			A1	A2	B1	B2	C1	C2	D1	D2		
1	ROTOR CASE select from below SINGLE MECHANICAL SEAL/PACKED GLAND FLUSHED MECHANICAL SEAL DOUBLE FLUSHED MECHANICAL SEAL ENLARGED SUCTION INLET WITH SINGLE SEAL ENLARGED SUCTION INLET WITH FUSHED SEAL ENLARGED SUCTION INLET WITH DOUBLE SEAL BEARING HOUSING BEARING RETAINER O-RING - BEARING RETAINER SHAFT DRIVING - STANDARD - HIGH STRENGTH SHAFT DRIVEN - STANDARD - HIGH STRENGTH ROTOR BOLT BOLT - BEARING RETAINER GEAR LOCK NUT KIT SPACER - BEARING GEAR KIT KEY - GEAR KEY - DRIVING PLUG - FILLER DOWEL PIN - ROTOR CASE TO BEARING HOUSING	1	24003-0001	24053-0001	24103-0001	24153-0001	24203-0001	24253-0001	24303-0001	24353-0001		
		1	24003-0003	24053-0003			USE SINGLE SEAL ROTOR CASE					
		1	-	-	24103-0005	24153-0005	24203-0005	24253-0005	24303-0005	24353-0005		
		1	27003-0001	27053-0001	27103-0001	27153-0001	27203-0001	27253-0001	27303-0001	27353-0001		
		1	27003-0003	27053-0003			USE ENLARGED SUCTION INLET SINGLE SEAL ROTOR CASE					
		1	-	-	27103-0005	27153-0005	27203-0005	27253-0005	27303-0005	27353-0005		
		1	24005-0000	24005-0000	24105-0000	24105-0000	24205-0000	24205-0000	24305-0000	24305-0000		
		2	24046-0800	24046-0800	24146-0800	24146-0800	24246-0800	24246-0800	24346-0800	24346-0800		
		4*	X4020-247A	X4020-247A	X4020-257A	X4020-257A	X4020-384A	X4020-384A	X4020-394A	X4020-394A		
		5	24011-0007	24061-0007	24111-0007	24161-0007	24211-0007	24261-0007	24311-0007	24361-0007		
2	- HIGH STRENGTH SHAFT DRIVEN - STANDARD - HIGH STRENGTH ROTOR BOLT BOLT - BEARING RETAINER GEAR LOCK NUT KIT SPACER - BEARING GEAR KIT KEY - GEAR KEY - DRIVING PLUG - FILLER DOWEL PIN - ROTOR CASE TO BEARING HOUSING	1	24011-0807	24061-0807	24111-0807	24161-0807	24211-0807	24261-0807	24311-0807	24361-0807		
		1	24012-0007	24062-0007	24112-0007	24162-0007	24212-0007	24262-0007	24312-0007	24362-0007		
		1	24012-0807	24062-0807	24112-0807	24162-0807	24212-0807	24262-0807	24312-0807	24362-0807		
		2	24526-0000	24526-0000	24626-0000	24626-0000	24726-0000	24726-0000	24826-0000	24826-0000		
		4	X3001-180F	X3001-180F	X3001-207F	X3001-207F	X3001-240F	X3001-240F	X3001-242F	X3001-242F		
		1	24015-9000B	24015-9000B	24115-9000B	24115-9000B	24215-9000B	24215-9000B	24315-9000B	24315-9000B		
		2	24067-0001	24067-0001	24067-0002	24067-0002	24067-0003	24067-0003	24067-0004	24067-0004		
		1	24018-9000B	24018-9000B	24118-9000B	24118-9000B	24218-9000B	24218-9000B	24318-9000B	24318-9000B		
		2	X4000-165A	X4000-165A	X4000-501A	X4000-501A	X4000-544A	X4000-544A	X4000-604A	X4000-604A		
		1	X4000-150A	X4000-150A	X4000-487A	X4000-487A	X4000-549A	X4000-549A	X4000-570A	X4000-570A		
3	- HIGH STRENGTH SHAFT DRIVEN - STANDARD - HIGH STRENGTH ROTOR BOLT BOLT - BEARING RETAINER GEAR LOCK NUT KIT SPACER - BEARING GEAR KIT KEY - GEAR KEY - DRIVING PLUG - FILLER DOWEL PIN - ROTOR CASE TO BEARING HOUSING	1	24020-0002	24020-0002	24020-0002	24020-0002	24020-0002	24020-0002	24020-0002	24020-0002		
		2	X4011-047F	X4011-047F	X4011-047F	X4011-047F	X4011-047F	X4011-047F	X4011-047F	X4011-047F	X4011-047F	
		1	24521-9000B	24521-9000B	24621-9000B	24621-9000B	24721-9000B	24721-9000B	24821-9000B	24821-9000B		
		1	24022-9000B	24022-9000B	24122-9000B	24122-9000B	24222-9000B	24222-9000B	24322-9000B	24322-9000B		
		1	24048-9000B	24048-9000B	24148-9000B	24148-9000B	24248-9000B	24248-9000B	24348-9000B	24348-9000B		
		4	X3080-102F	X3080-102F	X3080-122F	X3080-122F	X3080-122F	X3080-122F	X3080-122F	X3080-122F		
		4	24025-0000	24025-0000	24126-0000	24126-0000	24034-0012	24034-0012	24034-0012	24034-0012		
		4 or 8	X3001-211F	X3001-211F	X3001-280F	X3001-280F	X3001-244F	X3001-244F	X3001-280F	X3001-280F		
		1	24047-0000	24047-0000	24147-0000	24147-0000	24247-0000	24247-0000	24347-0000	24347-0000		
		1	24042-0000	24042-0000	24142-0000	24142-0000	24242-0000	24242-0000	24342-0000	24342-0000		
4	BEARING - FRONT BEARING - REAR OIL SEAL KIT - STANDARD (NITRILE) - HIGH TEMPERATURE (VITON) OIL WINDOW - STANDARD (PLASTIC) - HIGH TEMPERATURE (BRASS) SCREW - GEAR COVER FOOT SPACER - GEAR SCREW - FOOT PLUG - DRAIN EYE - BOLT PLUG - BEARING HOUSING WASHER - FIBRE NUT - ROTOR CASE WASHER - NYLITE	4	SP2601-0500	SP2601-0500	SP2601-0501	SP2601-0501	SP2601-0502	SP2601-0503	SP2601-0503	SP2601-0503		
		2	SP2601-0504	SP2601-0504	SP2601-0505	SP2601-0505	SP2601-0506	SP2601-0506	SP2601-0507	SP2601-0507		
		1	24082-9000B	24082-9000B	24182-9000B	24182-9000B	24282-9000B	24282-9000B	24382-9000B	24382-9000B		
		1	24082-9002B	24082-9002B	24182-9002B	24182-9002B	24282-9002B	24282-9002B	24382-9002B	24382-9002B		
		1	SP8022-2248	SP8022-2248	SP8022-2248	SP8022-2248	SP8022-2248	SP8022-2248	SP8022-2248	SP8022-2248		
		1	SP8022-2257	SP8022-2257	SP8022-2257	SP8022-2257	SP8022-2257	SP8022-2257	SP8022-2257	SP8022-2257		
		6	X3007-180C	X3007-180C	X3007-209C	X3007-209C	X3007-209C	X3007-209C	X3007-242C	X3007-242C		
		2	24044-0000	24044-0000	24144-0000	24144-0000	24244-0001	24244-0001	24344-0001	24344-0001		
		2	24083-0001	24083-0001	24083-0002	24083-0002	24083-0003	24083-0003	24083-0004	24083-0004		
		4	X3007-240C	X3007-240C	X3007-280C	X3007-280C	X3007-280C	X3007-280C	X3007-280C	X3007-280C		
5	- HIGH STRENGTH SHAFT DRIVEN - STANDARD - HIGH STRENGTH ROTOR BOLT BOLT - BEARING RETAINER GEAR LOCK NUT KIT SPACER - BEARING GEAR KIT KEY - GEAR KEY - DRIVING PLUG - FILLER DOWEL PIN - ROTOR CASE TO BEARING HOUSING	2	SP2650-0220	SP2650-0220	SP2650-0220	SP2650-0220	SP2650-0220	SP2650-0220	SP2650-0220	SP2650-0220		
		1	-	-	SP7040-0013	SP7040-0013	SP7040-0011	SP7040-0011	SP7040-0012	SP7040-0012		
		2	24020-0005	24020-0005	24020-0005	24020-0005	24020-0005	24020-0005	24020-0005	24020-0005		
		3	SP1613-1400	SP1613-1400	SP1613-1400	SP1613-1400	SP1613-1400	SP1613-1400	SP1613-1400	SP1613-1400		
		4	X3070-101F	X3070-101F	X3070-121F	X3070-121F	X3070-121F	X3070-121F	X3070-121F	X3070-121F		
		6	SP1613-1389	SP1613-1389	SP1613-1390	SP1613-1390	SP1613-1390	SP1613-1390	SP1613-1391	SP1613-1391		
		1	24538-9000	24538-9000	24638-9000	24638-9000	24738-9000	24738-9000	24838-9000	24838-9000		
		1	24538-9000	24538-9000	24638-9000	24638-9000	24738-9000	24738-9000	24838-9000	24838-9000		
		1	24538-9000	24538-9000	24638-9000	24638-9000	24738-9000	24738-9000	24838-9000	24838-9000		
		1	24538-9000	24538-9000	24638-9000	24638-9000	24738-9000	24738-9000	24838-9000	24838-9000		



[illegible]



MODULAR
REDUCTION
UNIT



HEATING
JACKET

HIGH PRESSURE OPTION

KEY NO.	C O D E	DESCRIPTION	NO. REQ.	PARTNUMBER								D1	D2
				A1	A2	B1	B2	C1	C2				
118	1	PORT KIT - STANDARD	1	24055-1100B	24055-1150B	24055-1150B	24055-1200B	24055-1200B	24055-1300B	24055-1300B	24055-1300B	24055-1300B	24055-1400B
	2	BS 4825 PL3 - CLAMP (TRI-CLAMP)	1	24055-2100B	24055-2150B	24055-2150B	24055-2200B	24055-2200B	24055-2300B	24055-2300B	24055-2300B	24055-2300B	24055-2400B
	3	BS 2779 - BSP	1	24055-3100B	24055-3150B	24055-3150B	24055-3200B	24055-3200B	24055-3300B	24055-3300B	24055-3300B	24055-3300B	24055-3400B
	4	IDF - ISS	1	24055-4100B	24055-4150B	24055-4150B	24055-4200B	24055-4200B	24055-4300B	24055-4300B	24055-4300B	24055-4300B	24055-4400B
	5	BS 1864 - RJT	1	24055-5100B	24055-5150B	24055-5150B	24055-5200B	24055-5200B	24055-5300B	24055-5300B	24055-5300B	24055-5300B	24055-5400B
	6	BS 3581 - ACME (BEVEL SEAT)	1	24055-6100B	24055-6150B	24055-6150B	24055-6200B	24055-6200B	24055-6300B	24055-6300B	24055-6300B	24055-6300B	24055-6400B
	7	DIN 11851	1	24055-7100B	24055-7150B	24055-7150B	24055-7200B	24055-7200B	24055-7300B	24055-7300B	24055-7300B	24055-7300B	24055-7400B
	8	SMS 1146	1	24055-9100B	24055-9150B	24055-9150B	24055-9200B	24055-9200B	24055-9300B	24055-9300B	24055-9300B	24055-9300B	24055-9400B
	9	NPT	1	24255-1150B	24255-1200B	24255-1200B	24255-1300B	24255-1300B	24255-1400B	24255-1400B	24255-1400B	24255-1400B	-
118	1	PORT KIT - ENLARGED	1	24255-2150B	24255-2200B	24255-2200B	24255-2300B	24255-2300B	24255-2400B	24255-2400B	24255-2400B	24255-2400B	-
	2	BS 4825 PL3 - CLAMP (TRI-CLAMP)	1	24255-3150B	24255-3200B	24255-3200B	24255-3300B	24255-3300B	24255-3400B	24255-3400B	24255-3400B	24255-3400B	-
	3	IDF - ISS	1	24255-4150B	24255-4200B	24255-4200B	24255-4300B	24255-4300B	24255-4400B	24255-4400B	24255-4400B	24255-4400B	-
	4	BS 1864 - RJT	1	24255-5150B	24255-5200B	24255-5200B	24255-5300B	24255-5300B	24255-5400B	24255-5400B	24255-5400B	24255-5400B	-
	5	BS 3581 - ACME (BEVEL SEAT)	1	24255-6150B	24255-6200B	24255-6200B	24255-6300B	24255-6300B	24255-6400B	24255-6400B	24255-6400B	24255-6400B	-
	6	DIN 11851	1	24255-7150B	24255-7200B	24255-7200B	24255-7300B	24255-7300B	24255-7400B	24255-7400B	24255-7400B	24255-7400B	-
	7	SMS 1146	1	24255-9150B	24255-9200B	24255-9200B	24255-9300B	24255-9300B	24255-9400B	24255-9400B	24255-9400B	24255-9400B	-
	9	NPT	1	24255-1150B	24255-1200B	24255-1200B	24255-1300B	24255-1300B	24255-1400B	24255-1400B	24255-1400B	24255-1400B	-
-	0	SEAL/SLEEVE KIT	1	24070-0000B	24070-0000B	24070-0100B	24070-0100B	24070-0100B	24070-0200B	24070-0200B	24070-0300B	24070-0300B	24070-0300B
	1	PACKED GLAND - STANDARD SLEEVES	1	24070-0001B	24070-0001B	24070-0101B	24070-0101B	24070-0101B	24070-0201B	24070-0201B	24070-0301B	24070-0301B	24070-0301B
	2	PACKED GLAND - HARDENED SLEEVES	1	24070-0002B	24070-0002B	24070-0102B	24070-0102B	24070-0102B	24070-0202B	24070-0202B	24070-0302B	24070-0302B	24070-0302B
	3	MECHANICAL SEAL - PINNED, HARD FACES	1	24070-0003B	24070-0003B	24070-0103B	24070-0103B	24070-0103B	24070-0203B	24070-0203B	24070-0303B	24070-0303B	24070-0303B
	4	DOUBLE FLUSHED MECHANICAL SEAL CARBON/316SS	1	24070-0004B	24070-0004B	24070-0104B	24070-0104B	24070-0104B	24070-0204B	24070-0204B	24070-0304B	24070-0304B	24070-0304B
	5	MECHANICAL SEAL - PINNED CARBON/316SS	1	24070-0005B	24070-0005B	24070-0105B	24070-0105B	24070-0105B	24070-0205B	24070-0205B	24070-0305B	24070-0305B	24070-0305B
	6	SINGLE O-RING	1	24170-0007B	24170-0007B	24170-0107B	24170-0107B	24170-0107B	24170-0207B	24170-0207B	24170-0307B	24170-0307B	24170-0307B
-	1	END COVER KIT	1	24081-0001B	24081-0001B	24081-0101B	24081-0101B	24081-0101B	24081-0201B	24081-0201B	24081-0301B	24081-0301B	24081-0301B
	2	RELIEF VALVE	1	24081-0002B	24081-0002B	24081-0102B	24081-0102B	24081-0102B	24081-0202B	24081-0202B	24081-0302B	24081-0302B	24081-0302B
	6	BY-PASS VALVE	1	24081-0006B	24081-0006B	24081-0106B	24081-0106B	24081-0106B	24081-0206B	24081-0206B	24081-0306B	24081-0306B	24081-0306B
119	0	KIT ROTORS (2 ROTORS PER KIT)	1	24002-0000B	24052-0000B	24102-0000B	24152-0000B	24202-0000B	24252-0000B	24302-0000B	24352-0000B	24352-0000B	24352-0000B
	1	3-LOBE STAINLESS STEEL-STANDARD PRESSURE (NORMAL)	1	24002-0001B	24052-0001B	24102-0001B	24152-0001B	24202-0001B	24252-0001B	24302-0001B	24352-0001B	24352-0001B	24352-0001B
	2	3-LOBE STAINLESS STEEL-MEDIUM PRESSURE (CIP)	1	24002-0002B	24052-0002B	24102-0002B	24152-0002B	24202-0002B	24252-0002B	24302-0002B	24352-0002B	24352-0002B	24352-0002B
	3	2-LOBE STAINLESS STEEL-STANDARD PRESSURE (NORMAL)	1	24002-0003B	24052-0003B	24102-0003B	24152-0003B	24202-0003B	24252-0003B	24302-0003B	24352-0003B	24352-0003B	24352-0003B
	4	3-LOBE STAINLESS STEEL-EXTRA CLEARANCE	1	24002-0004B	24052-0004B	24102-0004B	24152-0004B	24202-0004B	24252-0004B	24302-0004B	24352-0004B	24352-0004B	24352-0004B
	5	2-LOBE STAINLESS STEEL-EXTRA CLEARANCE	1	24002-0005B	24052-0005B	24102-0005B	24152-0005B	24202-0005B	24252-0005B	24302-0005B	24352-0005B	24352-0005B	24352-0005B
	6	3-LOBE RUBBER COVERED	1	24002-0006B	24052-0006B	24102-0006B	24152-0006B	24202-0006B	24252-0006B	24302-0006B	24352-0006B	24352-0006B	24352-0006B
84	9	3-LOBE STAINLESS STEEL-HIGH PRESSURE	1	24002-0009B	24052-0009B	24102-0009B	24152-0009B	24202-0009B	24252-0009B	24302-0009B	24352-0009B	24352-0009B	24352-0009B
-	-	INTEGRAL REDUCTION GEARBOX	1	24090-0000B	24090-0000B	24190-0000B	24190-0000B	24190-0000B	24290-0000B	24290-0000B	24390-0000B	24390-0000B	24390-0000B
	-	BASIC KIT - WITHOUT GEAR TRAIN	1	24080-0540B	24080-0540B	24180-0470B	24180-0470B	24180-0470B	24280-0380B	24280-0380B	24380-0480B	24380-0480B	24380-0480B
120	1	GEAR TRAIN - FOR INTEGRAL REDUCTION GEARBOX	1	24080-0630B	24080-0630B	24180-0530B	24180-0530B	24180-0530B	24280-0460B	24280-0460B	24380-0560B	24380-0560B	24380-0560B
	1	LOW SPEED	1	24080-0680B	24080-0680B	24180-0680B	24180-0680B	24180-0680B	24280-0660B	24280-0660B	24380-0660B	24380-0660B	24380-0660B
	1	MEDIUM SPEED	1	24080-0680B	24080-0680B	24180-0680B	24180-0680B	24180-0680B	24280-0660B	24280-0660B	24380-0660B	24380-0660B	24380-0660B
	1	HIGH SPEED	1	24080-0680B	24080-0680B	24180-0680B	24180-0680B	24180-0680B	24280-0660B	24280-0660B	24380-0660B	24380-0660B	24380-0660B
-	-	HEATING JACKET KIT	2	24610-2100B	24610-2150B	24610-2150B	24610-2200B	24610-2200B	24610-2300B	24610-2300B	24610-2300B	24610-2300B	24610-2400B
	-	STANDARD	1	24063-0000B	24063-0000B	24163-0000B	24163-0000B	24163-0000B	24263-0000B	24263-0000B	24363-0000B	24363-0000B	24363-0000B
-	-	FLUSHING KITS	1	24063-0000B	24063-0000B	24163-0000B	24163-0000B	24163-0000B	24263-0000B	24263-0000B	24363-0000B	24363-0000B	24363-0000B
	-	CONVERT SINGLE SEAL PUMP TO FLUSHED SEAL	1	24063-0000B	24063-0000B	24163-0000B	24163-0000B	24163-0000B	24263-0000B	24263-0000B	24363-0000B	24363-0000B	24363-0000B
	-	CONVERT SINGLE SEAL PUMP TO DOUBLE SEAL	1	24063-0000B	24063-0000B	24163-0000B	24163-0000B	24163-0000B	24263-0000B	24263-0000B	24363-0000B	24363-0000B	24363-0000B
-	-	O-RING KIT (TRIM KIT)	1	24084-9100B	24084-9150B	24184-9150B	24184-9200B	24184-9200B	24284-9300B	24284-9300B	24384-9300B	24384-9300B	24384-9400B
	V	NITRILE	1	24084-9104B	24084-9154B	24184-9154B	24184-9204B	24184-9204B	24284-9304B	24284-9304B	24384-9304B	24384-9304B	24384-9404B
	P	VITON	1	24084-9102B	24084-9152B	24184-9152B	24184-9202B	24184-9202B	24284-9302B	24284-9302B	24384-9302B	24384-9302B	24384-9402B
-	-	RELIEF OR BY-PASS VALVE TRIM KIT	1	24511-9002B	24511-9002B	24611-9002B	24611-9002B	24611-9002B	24711-9002B	24711-9002B	24811-9002B	24811-9002B	24811-9002B
	P	PTFE	1	24511-9002B	24511-9002B	24611-9002B	24611-9002B	24611-9002B	24711-9002B	24711-9002B	24811-9002B	24811-9002B	24811-9002B

Note: Always make sure that pump is disconnected from power/drive source before inspection or service.
Please refer to Operating & Maintenance Manual SD555 for more detailed information servicing.

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