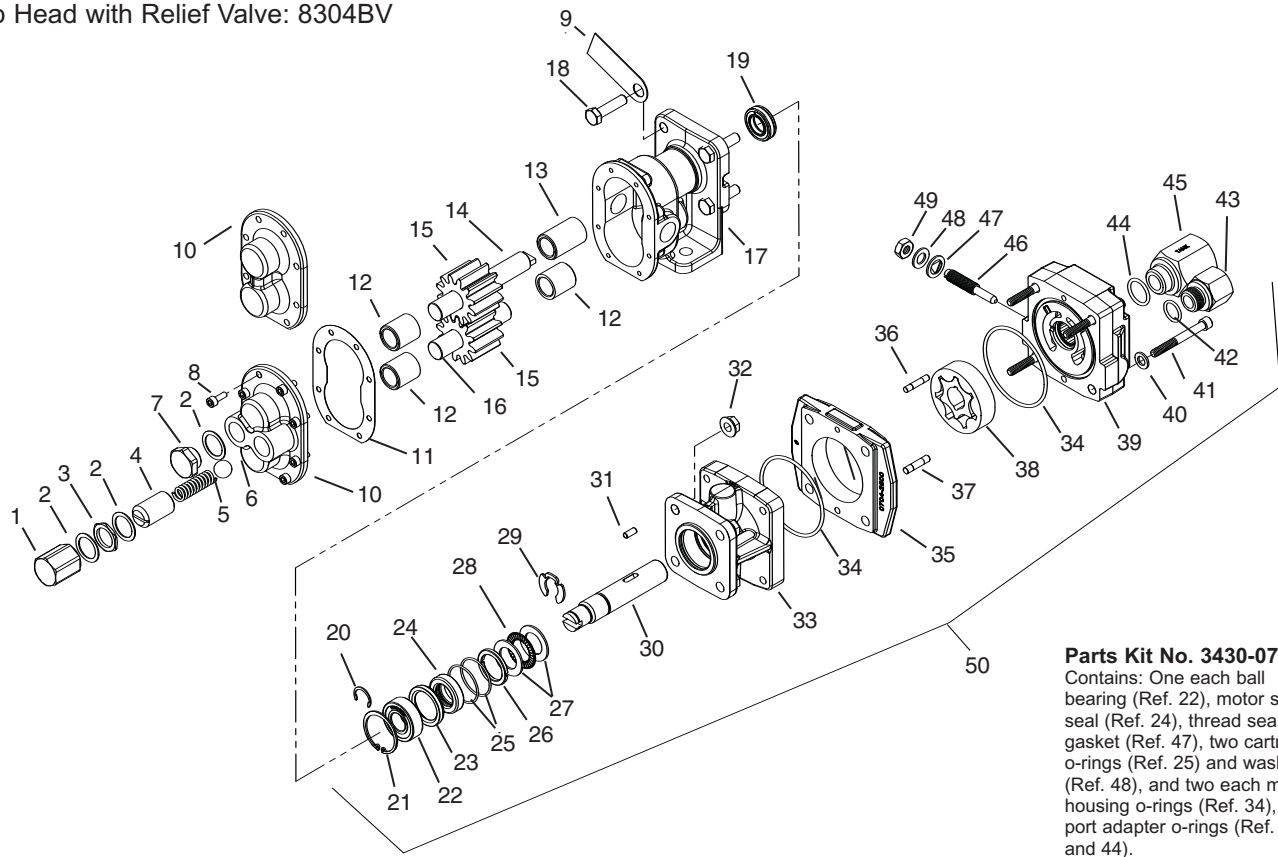


Pump Head Only: 8304B

Pump Head with Relief Valve: 8304BV



Parts Kit No. 3430-0748
 Contains: One each ball bearing (Ref. 22), motor shaft seal (Ref. 24), thread seal gasket (Ref. 47), two cartridge o-rings (Ref. 25) and washer (Ref. 48), and two each motor housing o-rings (Ref. 34), and port adapter o-rings (Ref. 42 and 44).

Ref. No.	Part No.	Description	Qty.
1	11572	Valve Cap	1
2	11582	Valve Gasket	3
3	11562	Lock Nut	1
4	11561	Valve Stem	1
5	24809	Spring	1
6	24808	Ball	1
7	11580	Plug	1
8	21916	Screw, Socket Head Cap	8
9	2270-0076	Tag	1
10	11489	Pressure Relief Valve Cover	1
10	11487	Non-Pressure Relief Valve Cover	1
11	00252	Gasket, Water Pump	1
12	06333	Graphite Bushing	3
13	11519	Graphite Bushing	1
14	0500-8300	Gear Pump Drive Shaft	1
15	00456	Gear	2
16	06394	Gear Pump Idler Shaft	1
17	0150-8300B	Gear Pump Body	1
18	11699	Bolt	4
19	2107-0002	Seal	1
20	1810-0038	Retaining Ring (Ext.)	1
21	1820-0013	Retaining Ring (Int.)	1
22	2000-0010	Ball Bearing	1
23	1410-0131	Front Cartridge	1
23	1410-0073	Front Spacer (2010 & newer models)	1
		Front Spacer (models before 2010)	1
24	2104-0010	Shaft Seal	1
25	1720-0268	O-ring (2010 & newer models) (not used in models before 2010)	2

Ref. No.	Part No.	Description	Qty.
26	1410-0130	Spacer (2010 & newer models)	1
26	1410-0074	Seal Spacer (models before 2010)	1
27	2029-0010	Thrust Bearing Race	2
28	2029-0009	Thrust Bearing	1
29	1810-0026	Snap Ring	1
30	0539-2500	Hyd. Motor Drive Shaft	1
31	1610-0031	Key	1
32	2250-0060	Lock Nut	4
33	0150-2500C	Motor Body (includes main bearing)	1
34	1720-0110	O-ring	2
35	0704-2500C1	Gerotor Housing	1
36	1600-0037	Dowel Pin	1
37	1600-0044	Dowel Pin	1
38	3900-0048	Gerotor Assembly	1
39	0254-2500C2	Motor Endplate (includes main bearing)	1
40	2270-0039	Washer	4
41	2220-0032	Cap Screw	4
42	1720-0108	O-ring	1
43	3360-0021A	Pressure Port Adapter	1
44	1720-0262	O-ring	1
45	3320-0051A	Tank Port Adapter	1
46	3220-0029	Bypass Adjusting Screw	1
47	1700-0047	Gasket	1
48	2270-0027	Washer	1
49	2250-0038	Jam Nut	1
50	2500-0023C	Complete Motor Assembly	1