

# Seal-less Pumps for Condensates and Produced Water

## Provides Containment of VOC Emissions and Handles Corrosives

ydra-Cell positive displacement pumps feature a seal-less design and other operational features that make Hydra-Cell ideal for pumping condensates and disposing of salt water in oil and gas processing applications. They meet or exceed API 675 performance standards for accuracy, linearity, and repeatability.

Water in oil and gas formations can be contaminated with sand, salt, carbon dioxide, or even hydrogen sulfide. After the contaminates are removed by a separator, Hydra-Cell is used to inject water back into the formation or to inject water and Natural Gas Liquids (NGLs) downstream from the compressor to the processing plant.

No VOC emissions. No seals or packing to leak or replace (and no associated clean-up and disposal costs). No worries about exposing workers to dangerous process fluids and emissions. No leaks or wear due to corrosion.

#### Seal-less Design Has No Leak Path

- Liquids are 100% sealed from the atmosphere
- No seals or packing to leak VOC emissions
- No need for "vapor-less" options to control VOC
- Handles produced water and other corrosive liquids

#### **High Suction Pressures**

• Hydra-Cell Model D35 has a maximum inlet (suction) pressure of 500 psi to handle the high vapor of condensates

#### **Pumps Low-to-High Viscosity Fluids**

• Low in viscosity, condensates tend to search for leak paths in a pump; the seal-less Hydra-Cell has no leak path and no seals or packing that leak

#### **Rugged and Reliable**

- No dynamic seals so produced water can be pumped reliably
- · Available with corrosion-resistant materials
- Can run dry without damage to the pump
- Capable of withstanding upset conditions (e.g. cavitation)







### **Skid-Mounted Seal-less Pumps for Condensates and Produced Water**

**Duplex D35 Pump** 

### **Triplex D35 Pump**

Maximum Flow (35 gpm/pump):	105 gpm	Maximum Flow (35 gpm/pump):
Maximum Discharge Pressure:	1200 psi	Maximum Discharge Pressure:
Maximum Discharge Pressure (@ 700 rpm):	1500 psi	Maximum Discharge Pressure (@ 700 rpm):
Maximum Inlet Pressure:	500 psi	Maximum Inlet Pressure:
Maximum Horse Power (30/pump):	90 hp	Maximum Horse Power (30/pump):
Maximum Speed:	1200 rpm	Maximum Speed:
Piping Specifications:	B31.3 (ASME)	Piping Specifications:
Inlet Manifold Size:	6 inches	Inlet Manifold Size:
Outlet Manifold Size:	3 inches	Outlet Manifold Size:
Pump Manifold Material:	316L Stainless Steel	Pump Manifold Material:
Diaphragm/Elastomer Material:	Viton GFLT	Diaphragm/Elastomer Material:
Skid Dimensions:	84" x 65" x 36"	Skid Dimensions:

Due to Wanner Engineering continuous improvement practices, performance data and specifications may change without notice.



1204 Chestnut Avenue Minneapolis, MN 55403 USA Phone: 612-332-5681 Fax: 612-332-6937 Toll-Free Fax (USA): 800-332-6812 Email: sales@wannereng.com www.Hydra-Cell.com 70 gpm

1200 psi

1500 psi 500 psi

60 hp 1200 rpm B31.3 (ASME) 6 inches 3 inches

316L Stainless Steel

Viton GFLT

60" x 48" x 36"