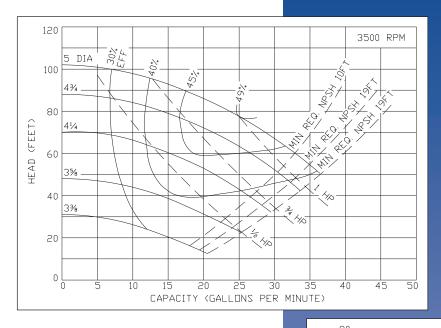


HP	FRAME	APPROX. Weight (LBS)
1/2	56J	46
3/4	56J	48
1	56J	52
2	56J	61

MATERIAL SPECIFICATIONS

PART NAME	NICKEL ALUMINUM BRONZE
Casing	AMPCO® 483
Cover	AMPCO [®] 483
Impeller	AMPCO [®] 483
Bracket	Steel

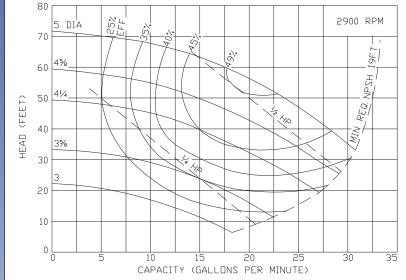


MODEL KC2 1X³/₄ NICKEL ALUMINUM BRONZE

Curves show approximate characteristics based on clear 68° water. Rated point is guaranteed.

Standard K Series pumps have threaded NPT connections and are mounted on 56J frame motors.

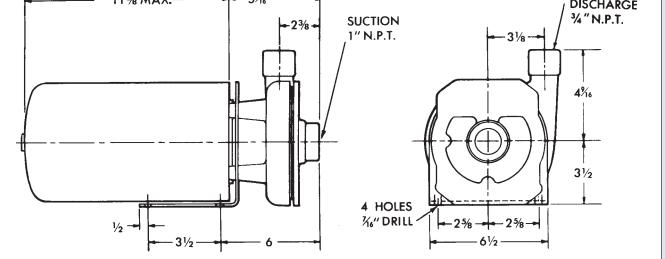
Seal options include Type 21 and Type 9 with choice of sealing materials.





Ampco Pumps Company

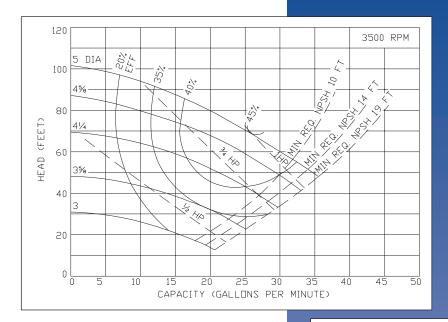




HP	FRAME	APPROX. WEIGHT (LBS)
1/2	56J	46
3/4	56J	48
1	56J	52
2	56J	61

MATERIAL SPECIFICATIONS

PART NAME	STAINLESS STEEL
Casing	316 Stainless
Cover	316 Stainless
Impeller	316 Stainless
Bracket	Steel

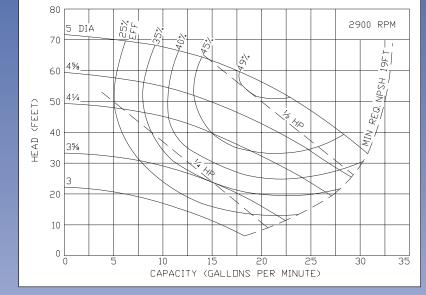


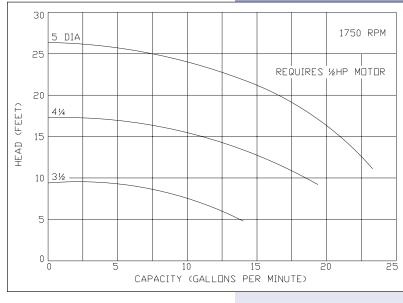
MODEL KC2 1X³/₄ STAINLESS STEEL

Curves show approximate characteristics based on clear 68° water. Rated point is guaranteed.

Standard K Series pumps have threaded NPT connections and are mounted on 56J frame motors.

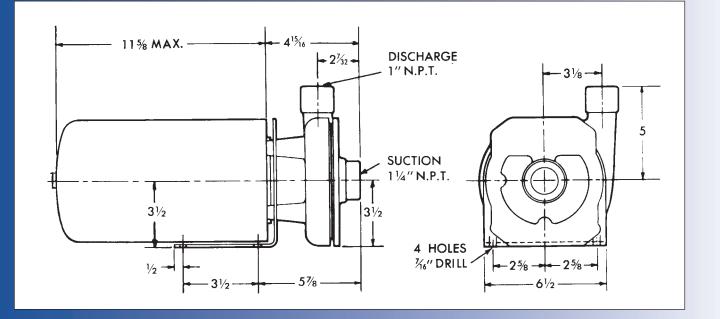
Seal options include Type 21 and Type 9 with choice of sealing materials.





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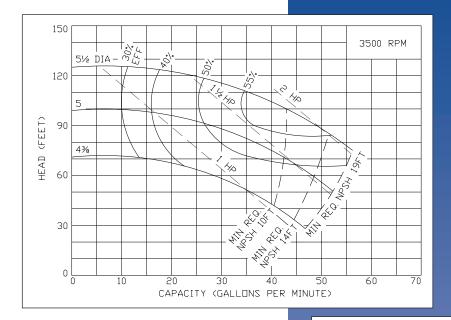
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HP	FRAME	APPROX. WEIGHT (LBS)
1/2	56J	48
1	56J	50
1-1/2	56J	58
2	56J	63
3	56J	67

MATERIAL SPECIFICATIONS

PART NAME	NICKEL ALUMINUM BRONZE	STAINLESS STEEL
Casing	AMPCO [®] 483	316 Stainless
Cover	AMPCO [®] 483	316 Stainless
Impeller	AMPCO [®] 483	316 Stainless
Bracket	Steel	Steel

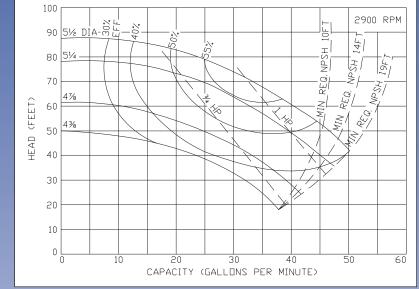


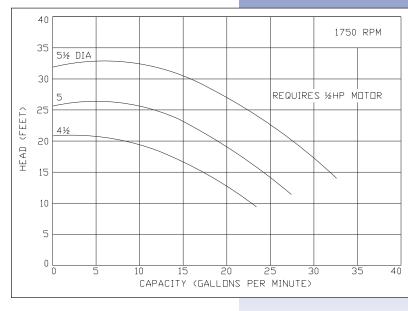
MODEL KC2 11/4 X 1

Curves show approximate characteristics based on clear 68° water. Rated point is guaranteed.

Standard K Series pumps have threaded NPT connections and are mounted on 56J frame motors.

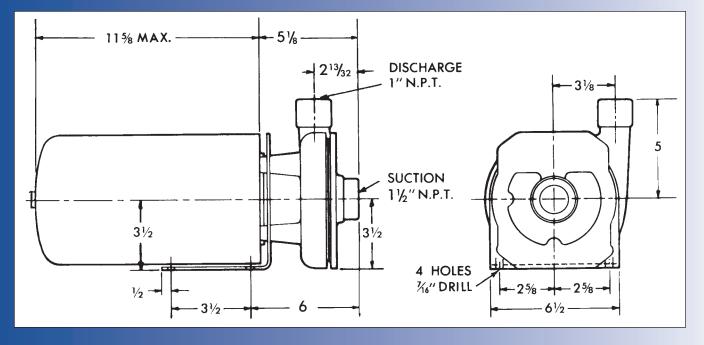
Seal options include Type 21 and Type 9 with choice of sealing materials.





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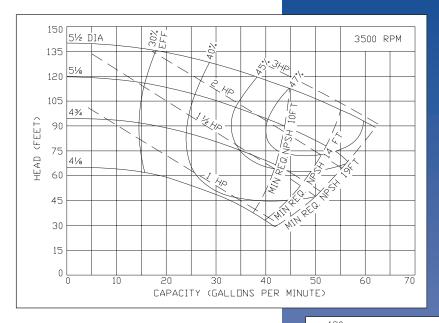
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HP	FRAME	APPROX. WEIGHT (LBS)
1/2	56J	48
1	56J	50
2	56J	63
3	56J	67

MATERIAL SPECIFICATIONS

PART NAME	NICKEL ALUMINUM BRONZE	STAINLESS STEEL
Casing	AMPCO [®] 483	316 Stainless
Cover	AMPCO [®] 483	316 Stainless
Impeller	AMPCO [®] 483	316 Stainless
Bracket	Steel	Steel

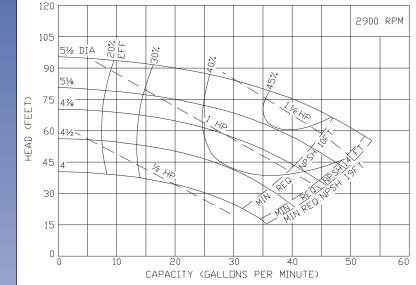


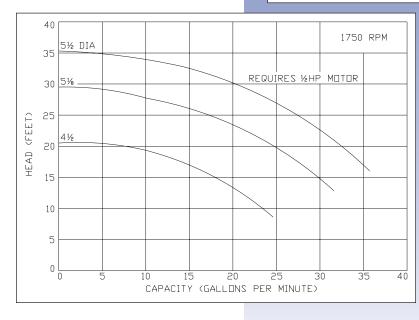
MODEL KC2 11/2 X 1

Curves show approximate characteristics based on clear 68° water. Rated point is guaranteed.

Standard K Series pumps have threaded NPT connections and are mounted on 56J frame motors.

Seal options include Type 21 and Type 9 with choice of sealing materials.



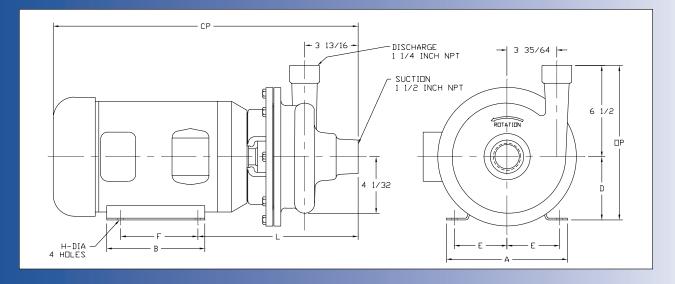


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DATA SHEET

MODEL KC2 11/2 X 11/4 NICKEL ALUMINUM BRONZE

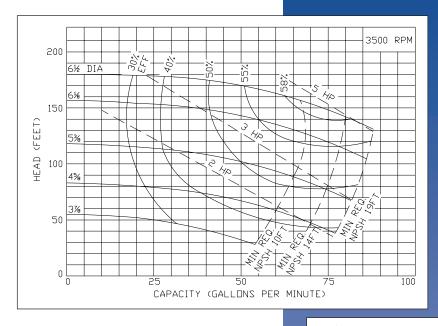




TE	FC MOTO	R		DIMENSIONS IN INCHES (For Reference Only)							APPROX.	
HP	RPM	FRAME	A	В	D	E	F	H	L	CP	OP	WEIGHT (LBS)
1	1750	143JM	6-1/2	6	3-1/2	2-3/4	4	11/32	10-7/8	19-3/16	10	110
1-1/2	1750	145JM	6-1/2	6	3-1/2	2-3/4	5	11/32	10-7/8	19-3/16	10	114
2	1750	145JM	6-1/2	6	3-1/2	2-3/4	5	11/32	10-7/8	19-3/16	10	120
2	3500	145JM	6-1/2	6	3-1/2	2-3/4	5	11/32	10-7/8	19-3/16	10	120
3	3500	145JM	6-1/2	6	3-1/2	2-3/4	5	11/32	10-7/8	19-3/16	10	146
5	3500	184JM	8-5/8	6-1/2	4-1/2	3-3/4	5-1/2	13/32	11-1/2	22	11	159
7-1/2	3500	213JM	9-5/8	8-1/8	5-1/4	4-1/4	5-1/2	13/32	13	25	11-3/4	227

MATERIAL SPECIFICATIONS

PART NAME	NICKEL ALUMINUM BRONZE
Casing, Cover & Impeller	AMPCO [®] 483
Wear Ring	AMPCO [®] 18
Motor Shaft	Steel
Shaft Sleeve	AMPCO [®] 18
Adapter	Cast Iron

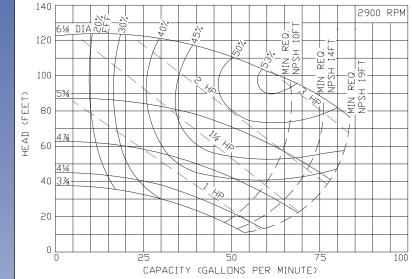


MODEL KC2 11/2 X 11/4 NICKEL ALUMINUM BRONZE

Curves show approximate characteristics based on clear 68° water. Rated point is guaranteed.

Standard K Series pumps have threaded NPT connections. Models 1½ x 1¼ and 2 x 1½ are mounted on JM frame motors and offer the same hydraulic performance as the comparable Z Series pump

Seal options include Type 21, Type 1 and Type 9 with choice of sealing materials.



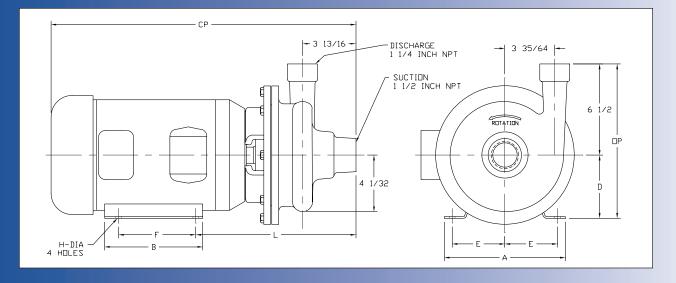
50 20% EFF 1750 RPM 6½ DIA 45 61/ 40 50% 35 HEAD (FEET) 5% 30 USE 1HP MOTOR 25 4¾ 20 3% 15 10 5 0 _ 10 40 60 CAPACITY (GALLONS PER MINUTE)

Ampco Pumps Company

DATA SHEET

MODEL KC2 11/2 X 11/4 STAINLESS STEEL

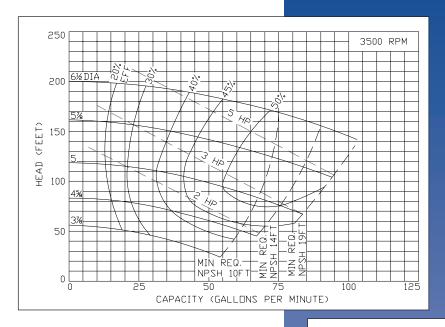




TE	FC MOTO	R		DIMENSIONS IN INCHES (For Reference Only)						APPROX. Weight		
HP	RPM	FRAME	A (max)	B (max)	D	E	F	H	L	CP	OP	(LBS)
1	1750	143JM	6-1/2	6	3-1/2	2-3/4	4	11/32	10-7/8	19-3/16	10	110
1-1/2	1750	145JM	6-1/2	6	3-1/2	2-3/4	5	11/32	10-7/8	19-3/16	10	114
2	1750	145JM	6-1/2	6	3-1/2	2-3/4	5	11/32	10-7/8	19-3/16	10	120
2	3500	145JM	6-1/2	6	3-1/2	2-3/4	5	11/32	10-7/8	19-3/16	10	120
3	3500	145JM	6-1/2	6	3-1/2	2-3/4	5	11/32	10-7/8	19-3/16	10	146
5	3500	184JM	8-5/8	6-1/2	4-1/2	3-3/4	5-1/2	13/32	11-1/2	22	11	159
7-1/2	3500	213JM	9-5/8	8-1/8	5-1/4	4-1/4	5-1/2	13/32	13	25	11-3/4	227

MATERIAL SPECIFICATIONS

PART NAME	STAINLESS STEEL
Casing, Cover & Impeller	316 Stainless
Wear Ring	316 Stainless
Motor Shaft	Steel
Shaft Sleeve	316 Stainless
Adapter	Cast Iron

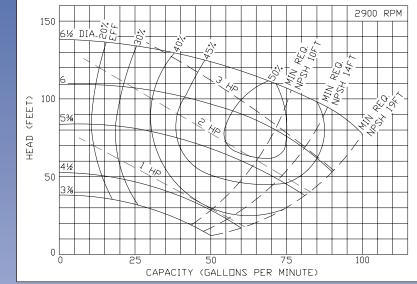


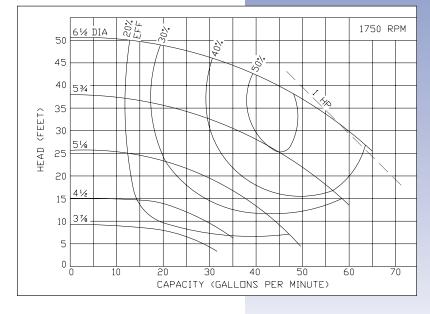
MODEL KC2 11/2 X 11/4 STAINLESS STEEL

Curves show approximate characteristics based on clear 68° water. Rated point is guaranteed.

Standard K Series pumps have threaded NPT connections. Models 1½ x 1¼ and 2 x 1½ are mounted on JM frame motors and offer the same hydraulic performance as the comparable Z Series pump

Seal options include Type 21, Type 1 and Type 9 with choice of sealing materials.



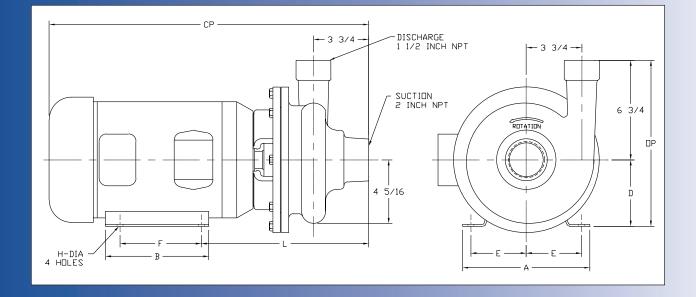


Ampco Pumps Company

DATA SHEET

MODEL KC2 2 X 1¹/₂

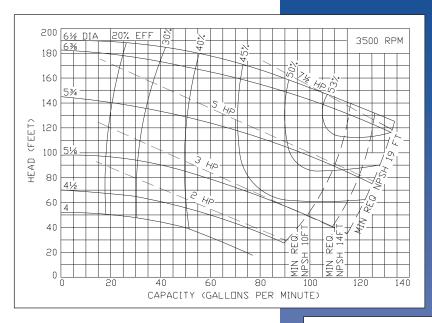




TE	FC MOTO	R		DIMENSIONS IN INCHES (For Reference Only)							APPROX. Weight	
HP	RPM	FRAME	A (max)	B (max)	D	E	F	H	L	CP	OP	(LBS)
1	1750	143JM	6-1/2	6	3-1/2	2-3/4	4	11/32	10-3/16	19-1/8	10-1/4	112
1-1/2	1750	145JM	6-1/2	6	3-1/2	2-3/4	5	11/32	10-3/16	19-1/8	10-1/4	116
2	1750	145JM	6-1/2	6	3-1/2	2-3/4	5	11/32	10-13/16	19-1/8	10-1/4	122
2	3500	145JM	6-1/2	6	3-1/2	2-3/4	5	11/32	10-13/16	19-1/8	10-1/4	122
3	3500	145JM	6-1/2	6	3-1/2	2-3/4	5	11/32	10-13/16	19-1/8	10-1/4	148
5	3500	184JM	8-5/8	6-1/2	4-1/2	3-3/4	5-1/2	13/32	11-7/16	21-15/16	11-1/4	161
7-1/2	3500	213JM	9-5/8	8-1/8	5-1/4	4-1/4	5-1/2	13/32	12-3/16	24-3/4	12	229
10	3500	215JM	9-5/8	8-1/8	5-1/4	4-1/4	7	13/32	12-3/16	24-3/4	12	247

MATERIAL SPECIFICATIONS

PART NAME	NICKEL ALUMINUM BRONZE	STAINLESS STEEL		
Casing, Cover & Impeller	AMPCO [®] 483	316 Stainless		
Wear Ring	AMPCO [®] 18	316 Stainless		
Motor Shaft	Steel	Steel		
Shaft Sleeve	AMPCO [®] 18	316 Stainless		
Adapter	Cast Iron	Cast Iron		

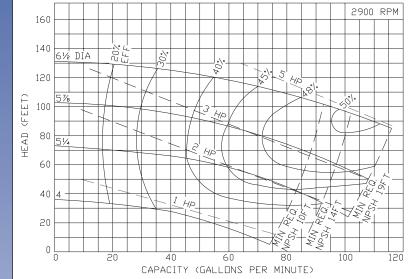


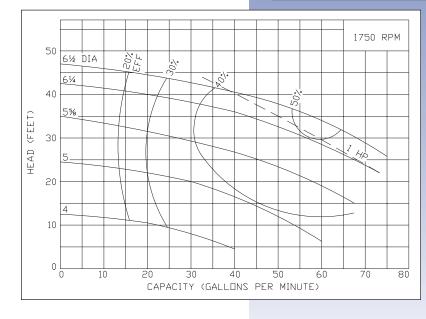
MODEL KC2 $2 \times 1^{1/2}$

Curves show approximate characteristics based on clear 68° water. Rated point is guaranteed.

Standard K Series pumps have threaded NPT connections. Models 1½ x 1¼ and 2 x 1½ are mounted on JM frame motors and offer the same hydraulic performance as the comparable Z Series pump

Seal options include Type 21, Type 1 and Type 9 with choice of sealing materials.



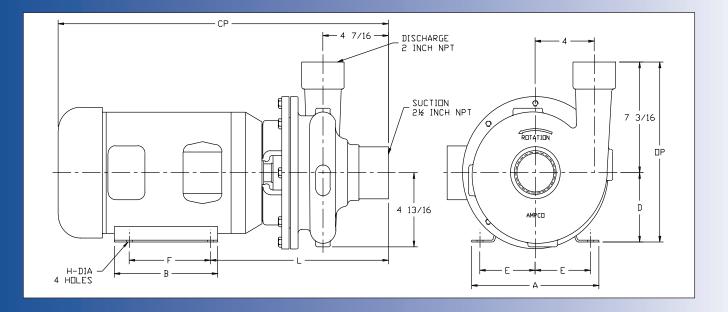


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DATA SHEET

MODEL KC2 2¹/₂X2

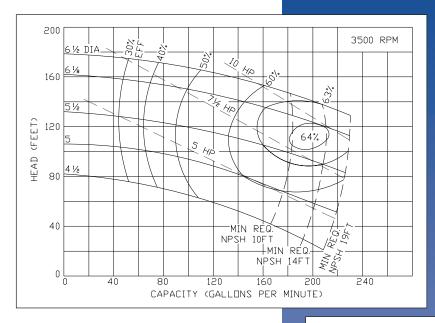




TEF	C MOTOR			DIMENSIONS IN INCHES (For Reference Only)									
HP	RPM	FRAME	A (max)	B (max)	D	E	F	H	L	CP	OP	WEIGHT (LBS)	
1	1750	143JM	6-1/2	6	3-1/2	2-3/4	4	11/32	11-1/2	19-3/4	10-11/16	104	
1-1/2	1750	145JM	6-1/2	6	3-1/2	2-3/4	5	11/32	11-1/2	19-3/4	10-11/16	108	
2	1750	145JM	6-1/2	6	3-1/2	2-3/4	5	11/32	11-1/2	19-3/4	10-11/16	114	
3	1750	182JM	8-5/8	6-1/2	4-1/2	3-3/4	4-1/2	13/32	12-1/8	21-1/8	11-11/16	140	
5	3500	184JM	8-5/8	6-1/2	4-1/2	3-3/4	5-1/2	13/32	12-1/8	22-1/2	11-11/16	153	
7-1/2	3500	213JM	9-5/8	8-1/8	5-1/4	4-1/4	5-1/2	13/32	13-1/8	25-3/8	12-7/16	121	
10	3500	215JM	9-5/8	8-1/8	5-1/4	4-1/4	7	13/32	13-1/8	25-3/8	12-7/16	121	
15	3500	215JM	9-5/8	8	5-1/4	4-1/4	7	13/32	13-1/8	25-1/4	12-7/16	263	

MATERIAL SPECIFICATIONS

PART NAME	NICKEL ALUMINUM BRONZE	STAINLESS STEEL		
Casing, Impeller & Cover	AMPCO® 483	316 Stainless Steel		
Shaft Sleeve & Impeller Screw	AMPCO [®] 18	316 Stainless Steel		
Motor Shaft	Steel	Steel		
Adapter	Cast Iron	Cast Iron		

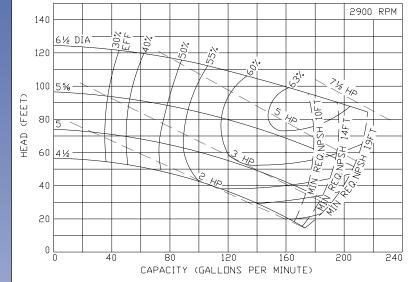


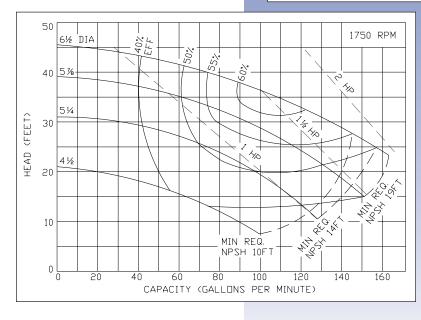
MODEL KC2 21/2X2

Curves show approximate characteristics based on clear 68° water. Rated point is guaranteed.

Standard K Series pumps have threaded NPT connections. Models 1½ x 1¼, 2 x 1½ and 2½ x 2 are mounted on JM frame motors and offer the same hydraulic performance as the comparable Z Series pump

Seal options include Type 21, Type 1 and Type 9 with choice of sealing materials.

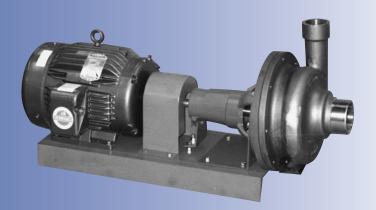


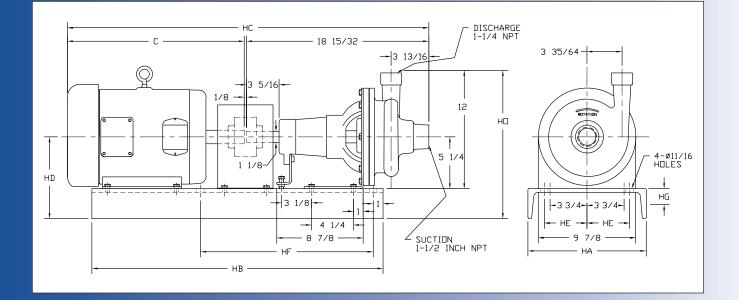


Ampco Pumps Company

DATA SHEET

MODEL KF 11/2 X 11/4 NICKEL ALUMINUM BRONZE

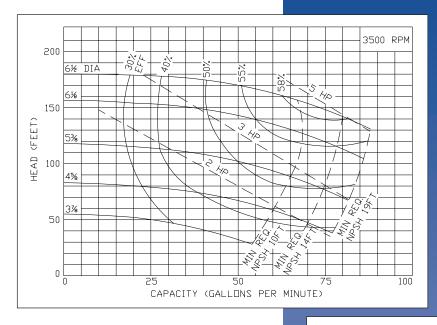




TE	FC MOTO	R			DIMENS	SIONS IN IN	S IN INCHES (For Reference Only)						
HP	RPM	FRAME	C	HA	HB	HC	HD	HE	HF	HG	НМ	HO	
1	1750	143T	13-1/16	10	26	31	7-7/8	3-3/4	24	2-5/8	11-3/4	14-3/8	
2	3500	145T	13-1/16	10	26	31	7-7/8	3-3/4	24	2-5/8	11-3/4	14-3/8	
3	3500	182T	15-3/8	10	26	33-5/16	7-7/8	3-3/4	16-1/4	2-5/8	12-1/2	14-3/8	
5	3500	184T	15-3/8	10	26	33-5/16	7-7/8	3-3/4	16-1/4	2-5/8	12-1/2	14-3/8	
7-1/2	3500	213T	19-7/16	12	28	37-3/8	8-1/4	4-1/2	17-1/2	3	13-3/4	14-3/4	

MATERIAL SPECIFICATIONS

PART NAME	NICKEL ALUMINUM BRONZE				
Casing, Cover & Impeller	AMPC0® 483				
Wear Ring	AMPCO® 18				
Shaft	Steel				
Shaft Sleeve	AMPCO [®] 18				
Frame	Cast Iron				

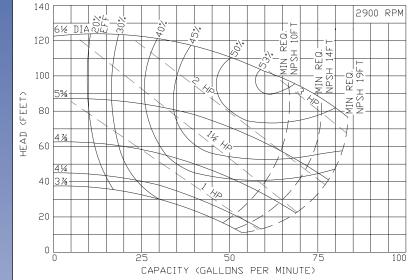


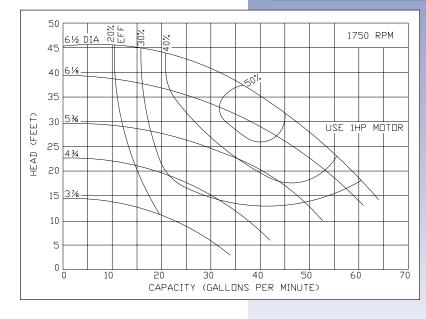
MODEL KF 11/2 X 11/4 NICKEL ALUMINUM BRONZE

Curves show approximate characteristics based on clear 68° water. Rated point is guaranteed.

Standard K Series pumps have threaded NPT connections. Models 1½ x 1¼ and 2 x 1½ are mounted on JM frame motors and offer the same hydraulic performance as the comparable Z Series pump

Seal options include Type 21, Type 1 and Type 9 with choice of sealing materials.

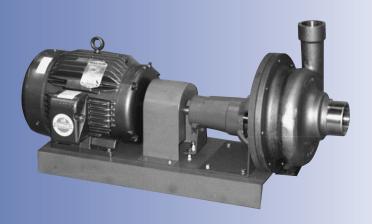


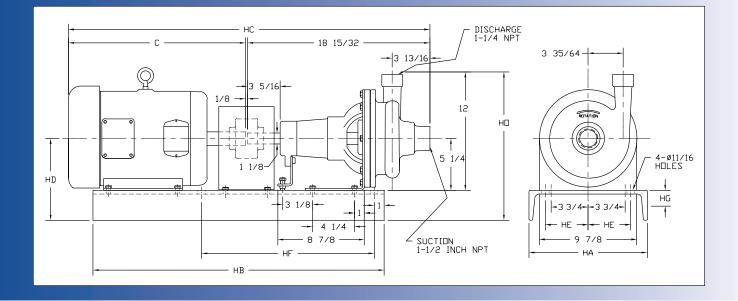


Ampco Pumps Company

DATA SHEET

MODEL KF 11/2 X 11/4 STAINLESS STEEL

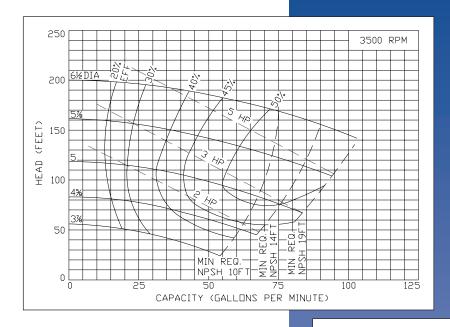




TE	FC MOTO	R			DIMENS	NSIONS IN INCHES (For Reference Only)							
HP	RPM	FRAME	C	HA	HB	HC	HD	HE	HF	HG	НМ	HO	
1	1750	143T	13-1/16	10	26	31	7-7/8	3-3/4	24	2-5/8	11-3/4	14-3/8	
2	3500	145T	13-1/16	10	26	31	7-7/8	3-3/4	24	2-5/8	11-3/4	14-3/8	
3	3500	182T	15-3/8	10	26	33-5/16	7-7/8	3-3/4	16-1/4	2-5/8	12-1/2	14-3/8	
5	3500	184T	15-3/8	10	26	33-5/16	7-7/8	3-3/4	16-1/4	2-5/8	12-1/2	14-3/8	
7-1/2	3500	213T	19-7/16	12	28	37-3/8	8-1/4	4-1/2	17-1/2	3	13-3/4	14-3/4	

MATERIAL SPECIFICATIONS

PART NAME	STAINLESS STEEL
Casing, Cover & Impeller	316 Stainless
Wear Ring	316 Stainless
Shaft	Steel
Shaft Sleeve	316 Stainless
Frame	Cast Iron

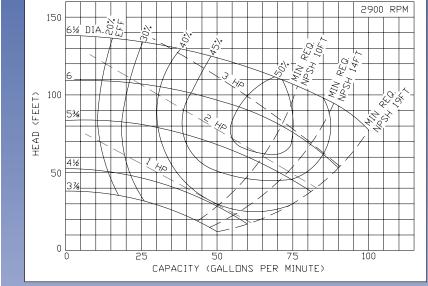


MODEL KF 11/2 X 11/4 STAINLESS STEEL

Curves show approximate characteristics based on clear 68° water. Rated point is guaranteed.

Standard K Series pumps have threaded NPT connections. Models 1½ x 1¼ and 2 x 1½ are mounted on JM frame motors and offer the same hydraulic performance as the comparable Z Series pump

Seal options include Type 21, Type 1 and Type 9 with choice of sealing materials.

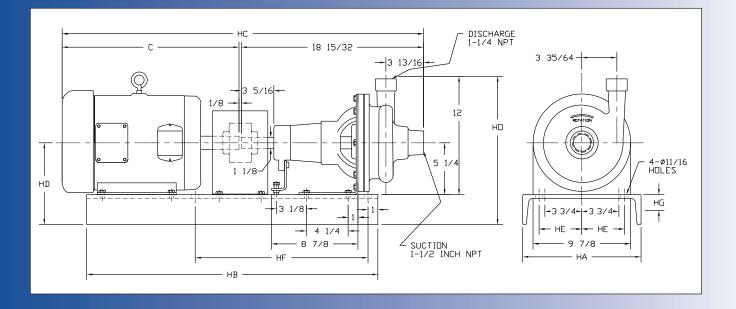


20% 1750 RPM <u>6¹∕₂</u> DIA 00 50 40, 45 40 5¾ 7 35 (FEET) 30 51⁄% HEAD 25 20 41/2 15 3% 10 5 0 70 ō 20 30 40 50 60 CAPACITY (GALLONS PER MINUTE)

Ampco Pumps Company

DATA SHEET

MODEL KF 2 X 11/2

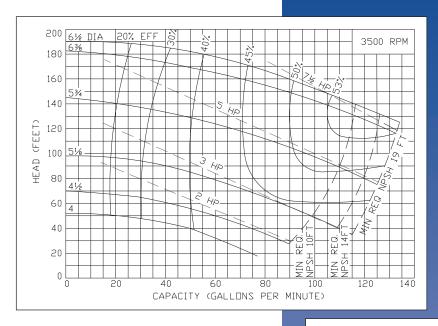


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T	EFC MOTO	R			DIMENS	SIONS IN IN	INCHES (For Reference Only)						
HP	RPM	FRAME	C	HA	HB	HC	HD	HE	HF	HG	НМ	HO	
1	1750	143T	13-1/16	10	26	30-15/16	7-7/8	3-3/4	24	2-5/8	11-3/4	14-5/8	
2	3500	145T	13-1/16	10	26	30-15/16	7-7/8	3-3/4	24	2-5/8	11-3/4	14-3/8	
3	3500	182T	15-3/8	10	26	33-1/4	7-7/8	3-3/4	16-1/4	2-5/8	12-1/2	14-3/8	
5	3500	184T	15-3/8	10	26	33-1/4	7-7/8	3-3/4	16-1/4	2-5/8	12-1/2	14-3/8	
7-1/2	3500	213T	19-7/16	12	28	37-5/16	8-1/4	4-1/2	17-1/2	3	13-3/4	15	

MATERIAL SPECIFICATIONS

PART NAME	NICKEL ALUMINUM BRONZE	STAINLESS STEEL		
Casing, Cover & Impeller	AMPCO [®] 483	316 Stainless		
Wear Ring	AMPCO [®] 18	316 Stainless		
Shaft	Steel	Steel		
Shaft Sleeve	AMPCO [®] 18	316 Stainless		
Frame	Cast Iron	Cast Iron		

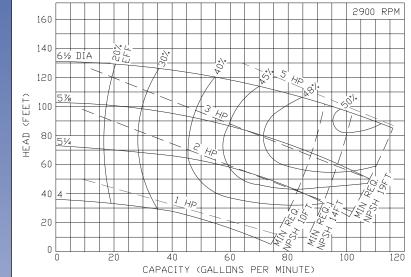


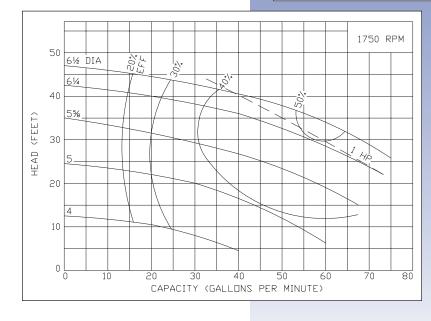
MODEL KF 2 X 11/2

Curves show approximate characteristics based on clear 68° water. Rated point is guaranteed.

Standard K Series pumps have threaded NPT connections. Models 1½ x 1¼ and 2 x 1½ are mounted on JM frame motors and offer the same hydraulic performance as the comparable Z Series pump

Seal options include Type 21, Type 1 and Type 9 with choice of sealing materials.



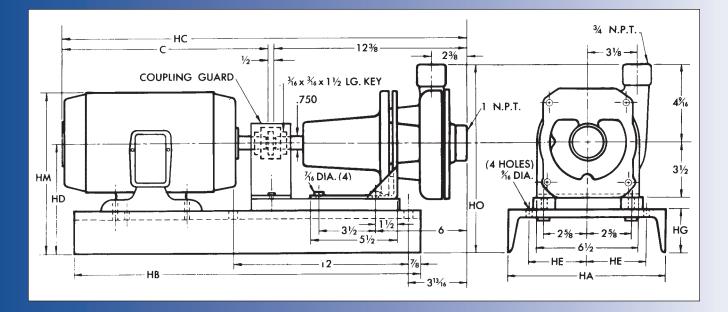


Ampco Pumps Company

DATA SHEET

MODEL KP 1X³/₄ NICKEL ALUMINUM BRONZE

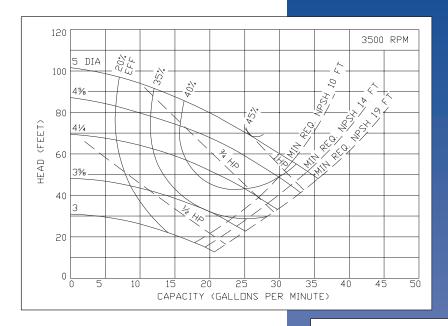




			DIMENSIONS IN INCHES (For Reference Only)									
TYPE	PUMP SIZE	FRAME SIZE	C	HA	HB	HC	HD	HE	HG	НМ	HO	
KP2	1 X 3/4	48	11-1/2	8	20	24-3/8	5-3/8	2-3/4	1-7/8	8-1/2	9-15/16	
KP2	1 X 3/4	56 & 56H	12-1/2	8	20	25-3/8	5-3/8	2-3/4	1-7/8	8-31/32	9-15/16	
KP2	1 X 3/4	56HZ, 143T, 145T	13-1/16	8	20	25-15/16	5-3/8	2-3/4	1-7/8	9-9/32	9-15/16	
KP2	1 X 3/4	182T & 184T	15-3/8	10	22	28-1/4	7-1/8	3-3/4	2-5/8	11-3/4	11-11/16	

MATERIAL SPECIFICATIONS

PART NAME	NICKEL ALUMINUM BRONZE				
Casing	AMPCO® 483				
Cover	AMPCO [®] 483				
Impeller	AMPCO [®] 483				
Shaft	Steel				
Frame	Cast Iron				

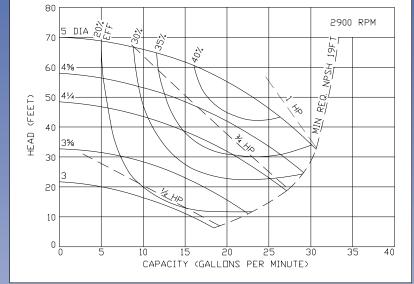


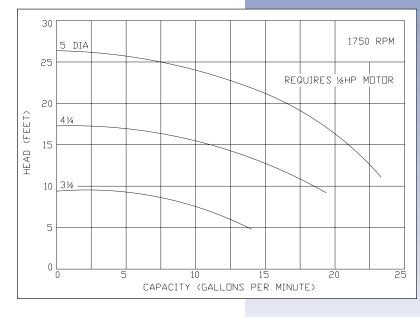
MODEL KP 1X³/₄ Nickel Aluminum Bronze

Curves show approximate characteristics based on clear 68° water. Rated point is guaranteed.

Standard K Series pumps have threaded NPT connections.

Seal options include Type 21 and Type 9 with choice of sealing materials.



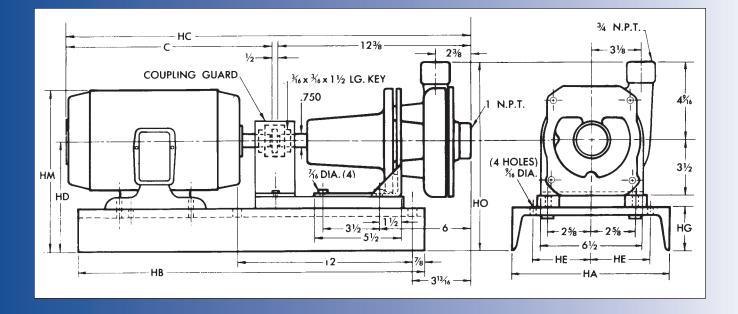


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DATA SHEET

MODEL KP 1X³/4 STAINLESS STEEL

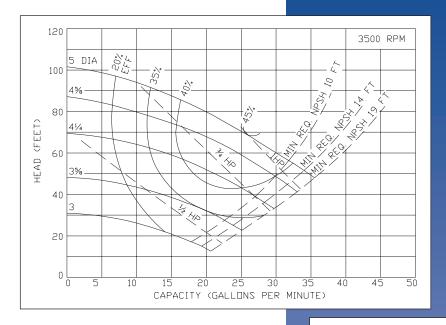




			DIMENSIONS IN INCHES (For Reference Only)								
TYPE	PUMP SIZE	FRAME SIZE	C	HA	HB	HC	HD	HE	HG	НМ	HO
KP2	1 X 3/4	48	11-1/2	8	20	24-3/4	5-3/8	2-3/4	1-7/8	8-1/2	9-15/16
KP2	1 X 3/4	56 & 56H	12-1/2	8	20	25-3/8	5-3/8	2-3/4	1-7/8	8-31/32	9-15/16
KP2	1 X 3/4	56HZ, 143T, 145T	13-1/16	8	20	25-15/16	5-3/8	2-3/4	1-7/8	9-9/32	9-15/16
KP2	1 X 3/4	182T & 184T	15-3/8	10	22	28-1/4	7-1/8	3-3/4	2-5/8	11-3/4	11-11/16

MATERIAL SPECIFICATIONS

PART NAME	STAINLESS STEEL
Casing & Cover	316 Stainless
Cover	316 Stainless
Impeller	316 Stainless
Shaft	Steel
Frame	Cast Iron

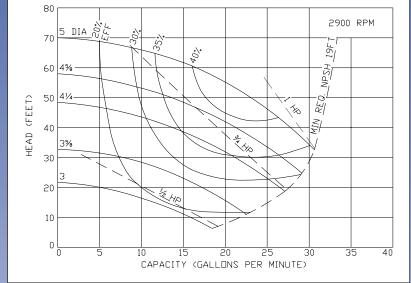


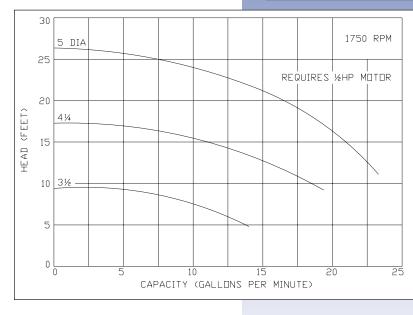
MODEL KP 1X³/4 STAINLESS STEEL

Curves show approximate characteristics based on clear 68° water. Rated point is guaranteed.

Standard K Series pumps have threaded NPT connections.

Seal options include Type 21 and Type 9 with choice of sealing materials.



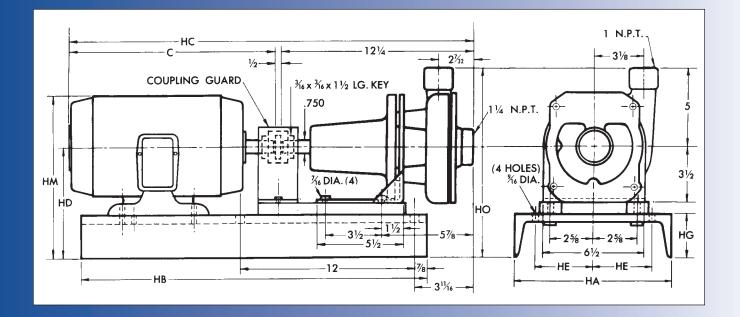


Ampco Pumps Company

DATA SHEET

MODEL KP 11/4 X 1

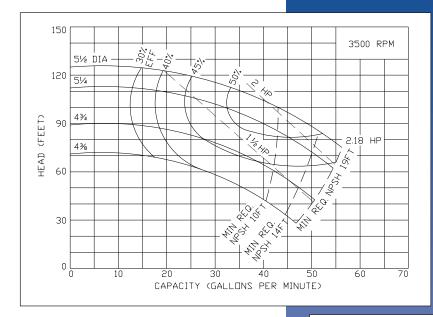




			DIMENSIONS IN INCHES (For Reference Only)								
TYPE	PUMP SIZE	FRAME SIZE	C	HA	HB	HC	HD	HE	HG	НМ	HO
KP2	1-1/4 x 1	48	11-3/4	8	20	24-1/2	5-3/8	2-3/4	1-7/8	8-1/2	10-3/8
KP2	1-1/4 x 1	56 & 56H	12-1/2	8	20	25-1/4	5-3/8	2-3/4	1-7/8	8-21/32	10-3/8
KP2	1-1/4 x 1	56HZ, 143T, 145T	13-1/16	8	20	25-13/16	5-3/8	2-3/4	1-7/8	9-9/32	10-3/8
KP2	1-1/4 x 1	182T & 184T	15-3/8	10	22	28-1/8	7-1/8	3-3/4	2-5/8	11-3/4	12-1/8

MATERIAL SPECIFICATIONS

PART NAME	NICKEL ALUMINUM BRONZE	STAINLESS STEEL
Casing	AMPCO [®] 483	316 Stainless
Cover	AMPCO [®] 483	316 Stainless
Impeller	AMPCO® 483	316 Stainless
Shaft	Steel	Steel
Frame	Cast Iron	Cast Iron

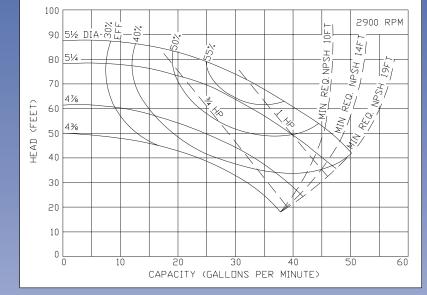


MODEL KP 11/4 X 1

Curves show approximate characteristics based on clear 68° water. Rated point is guaranteed.

Standard K Series pumps have threaded NPT connections.

Seal options include Type 21 and Type 9 with choice of sealing materials.



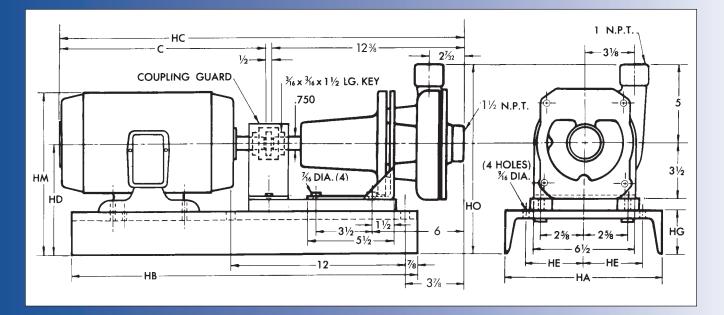


Ampco Pumps Company

DATA SHEET

MODEL KP 11/2 X 1

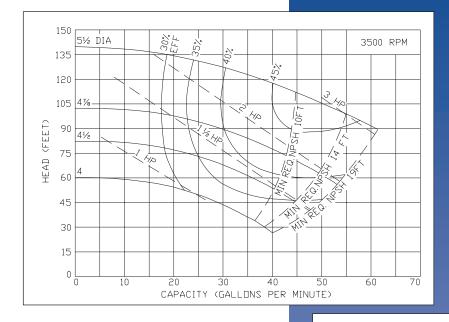




			DIMENSIONS IN INCHES (For Reference Only)								
TYPE	PUMP SIZE	FRAME SIZE	C	HA	HB	HC	HD	HE	HG	НМ	HO
KP2	1-1/2 x 1	48	11-3/4	8	20	24-1/2	5-3/8	2-3/4	1-7/8	8-1/2	10-3/8
KP2	1-1/2 x 1	56 & 56H	12-1/2	8	20	25-1/4	5-3/8	2-3/4	1-7/8	8-21/32	10-3/8
KP2	1-1/2 x 1	56HZ, 143T, 145T	13-1/16	8	20	25-13/16	5-3/8	2-3/4	1-7/8	9-9/32	10-3/8
KP2	1-1/2 x 1	182T & 184T	15-3/8	10	22	28-1/8	7-1/8	3-3/4	2-5/8	11-3/4	12-1/8

MATERIAL SPECIFICATIONS

PART NAME	NICKEL ALUMINUM BRONZE	STAINLESS STEEL			
Casing	AMPCO [®] 483	316 Stainless			
Cover	AMPCO [®] 483	316 Stainless			
Impeller	AMPCO [®] 483	316 Stainless			
Shaft	Steel	Steel			
Frame	Cast Iron	Cast Iron			

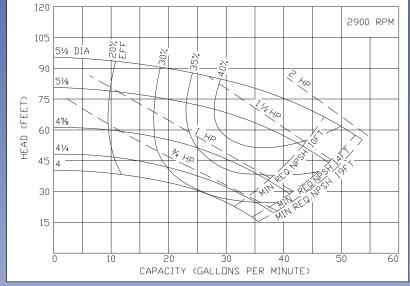


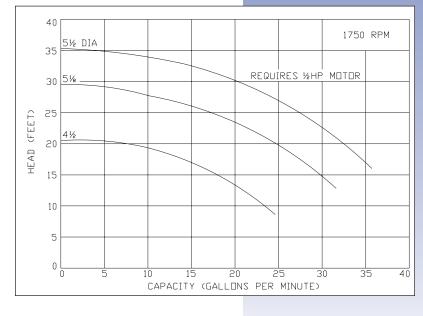
MODEL KP 11/2X1

Curves show approximate characteristics based on clear 68° water. Rated point is guaranteed.

Standard K Series pumps have threaded NPT connections.

Seal options include Type 21 and Type 9 with choice of sealing materials.





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